

TONNEAU FITTING INSTRUCTION

Mahindra Pickup Dual Cab

With Genuine Sports Bar and Factory Liner

2018-Current

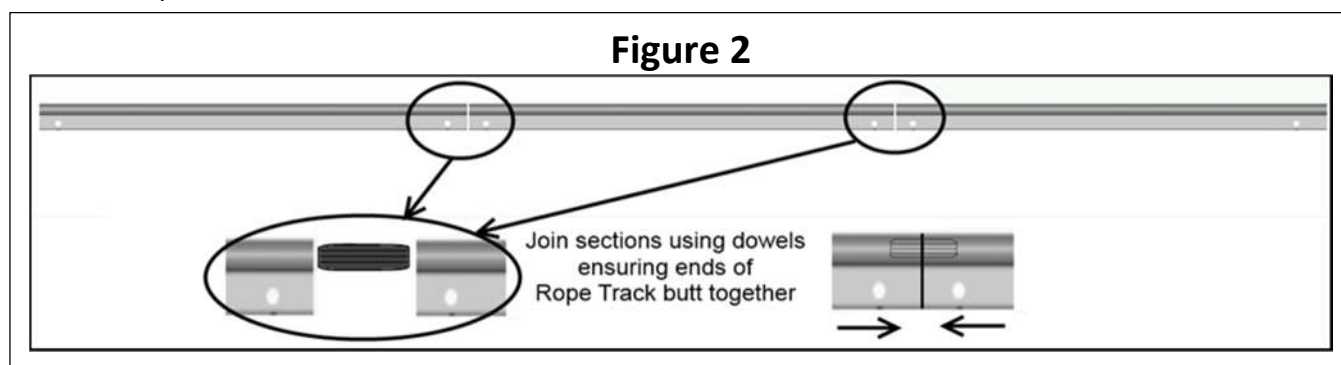
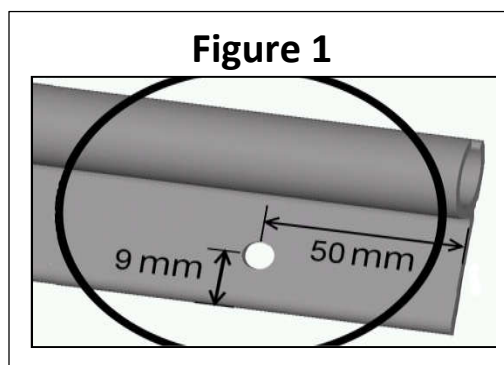
Part number: ATR01854

Package includes	
1 X Tonneau Cover	2 x Bar Brackets
1 x Tonneau Support Bar	29 x Rivets
3 x Aluminium Rope Track-1260mm long	18 x Rope Buttons
	1 x Fitting Instructions

TONNEAU COVER INSTALLATION PROCEDURE

1. Fit The Ropetrack

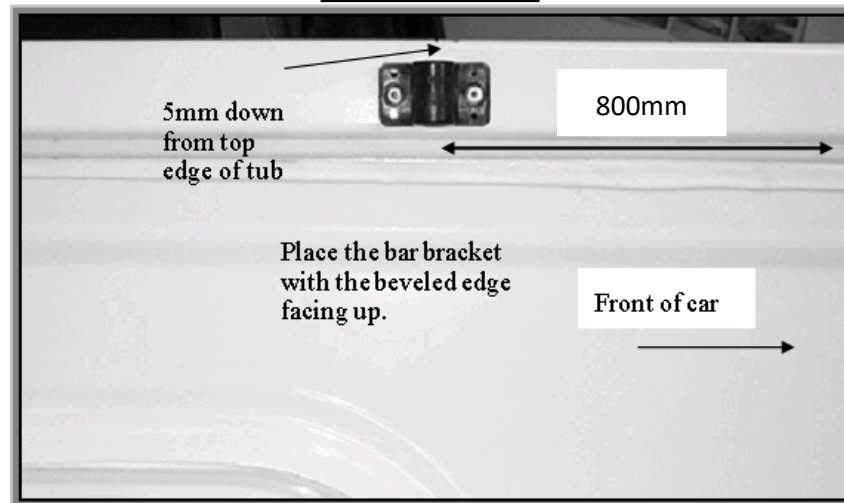
- (a) Using a 4mm drill bit, drill a hole 50 mm in from each end and 9 mm up from the bottom of the 3 pieces of rope track as shown in **Figure 1**.
- (b) Join the 3 pieces of rope track together using the 2 pieces of wooden dowel as shown in **Figure 2**.
- (c) Rest the rope track on top edge at the front of the tub and centralize. The 'C' channel of the rope track needs to face the front of the car. Line up the front edge of the rope track so that it is flush with the outside edge of the front tub wall.
- (d) Using a 4mm drill bit, drill through the holes in the rope track and through the tub liner and into the top of tub.
- (e) Once all the holes have been drilled, squeeze silicon along the back of the rope track and rivet into place.



2. Fit The Support Bar

- (f) Measure 800mm back from the inside front edge at the top of the tub and place them as shown in diagram A. (5mm from top edge of tub). Drill and rivet each Bar Bracket into place. Install the support bar according to section 2 of these supplied instructions.
- (g) Insert solid bar pieces into either end of hollow tube. Adjust bar so it fits between bar bracket holders with the holes facing to the ground (so the grub screws don't rub against the tonneau), and then with a white pencil make a mark through the small holes of the hollow bar onto the solid ends. This is where you will drill a hole to the depth of about 1-2mm (do not go any further)
- (h) Join the pieces back together and screw grub screws through the hollow bar into the holes that you drilled. Make sure you do not over tighten the grub screws. Refit the bar. You may kink the bar in the middle to give it some extra height to assist with water runoff.

Figure 3:



3. Fit The Tonneau Cover

- (i) To fit the round buttons on the tailgate, measure 110mm down from the bottom edge of the tub liner and 40mm from the edge where the tailgate and taillight separate. Then mark 30mm away from the tailgate handle and mark once more centred between the two marks. Repeat on both sides of the tailgate. There should now be 6 marks on the tailgate. Drill and rivet buttons at these locations.
 - (j) To fit the buttons on the sides, starting from the rear, measure 110mm down from the bottom edge of the tub liner and 40mm from the tail light separation line. Then mark 5 more times each spaced 280 mm. There should now be 6 evenly spaced marks along the side of the tub. Drill and rivet buttons at these locations. Repeat on the other side of the tub.
 - (k) Thread rope through each of the eyelets and tie off behind the front eyelet on each side.
- Figure 4
- (l) Engage the plastic retainer of the cover into the rope track and pull the cover over the support bar.

Figure 4:

