

TONNEAU FITTING INSTRUCTION

Toyota Hilux Dual Cab J Deck

October 2015 to Current

Part number: ATR01259

Package Includes	
1 x Tonneau Cover	2 x Bar Brackets
1 x Elastic Rope	20 x 4mm Rivet
1 x Tonneau Support Bar	4 x Buttons
3 x Aluminium Rope Track-523mm	4 x Dowel
1 x Fitting Instructions	3 x Triangle Body Hook

1. TONNEAU COVER FITTING

NOTE Read entire instructions prior to start.

1.1 BASIC TOOL REQUIRED

Drill, 4.5mm Drill Bit, Rivet Gun, Marking Pencil / Pen

1.2 TONNEAU COVER INSTALLATION PROCEDURE

1. Using two pieces of dowel join the 3 aluminium rope tracks together. Place the other 2 pieces of dowel in the ends of the now joined rope track.
2. Rest the aluminium rope track on the side rails as Shown in Figure 1, and push forward to the vertical face of the tub (2).
3. Using a 4.5 mm drill bit, drill 6 holes 50mm from the end of each of the aluminium rope tracks into the front of tub.
4. Once all the holes have been drilled, remove the dowelling pieces. Squeeze silicon along the back of the rope tracks and pop rivet into place.

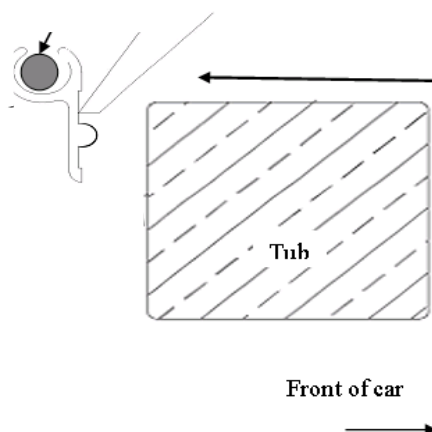


Figure 1: Placement of aluminium rope track. Ensure channel is above the tub's top edge.

5. To fit bar brackets measure 800 mm from the inside edge at the front of the tub and place them as shown in Figure 2 (5mm down from top edge of tub). Drill and rivet, using 4 rivets. Install bar according to supplied instructions.

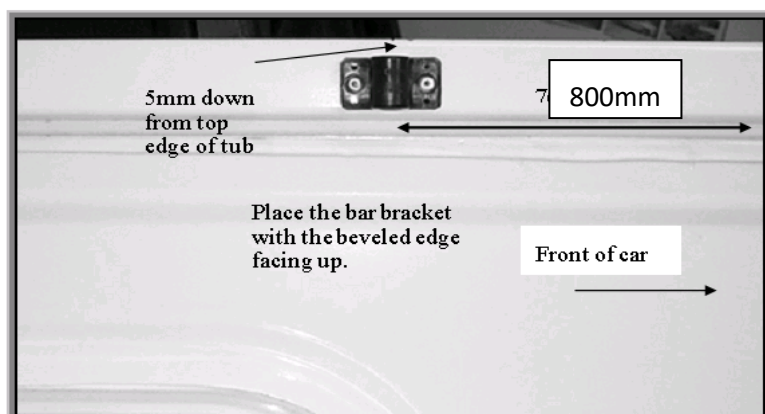


Figure 2: Placement of bar bracket

6. Drill and rivet triangle body hook as shown in Figure 3 using 2 rivets.



Figure 3: Rivet the triangle hook in the centre of the tailgate.

7. Drill and rivet round button into the tub forward and below of the first eyelet on each side of the cover. The rope is looped around this button to keep the tension on the cover.
8. A round button or triangle hook can be placed towards the rear corners to run the rope through, or the latches on the tailgate can be used.
9. Thread rope through each of the eyelets and tie off behind the front eyelet on each side

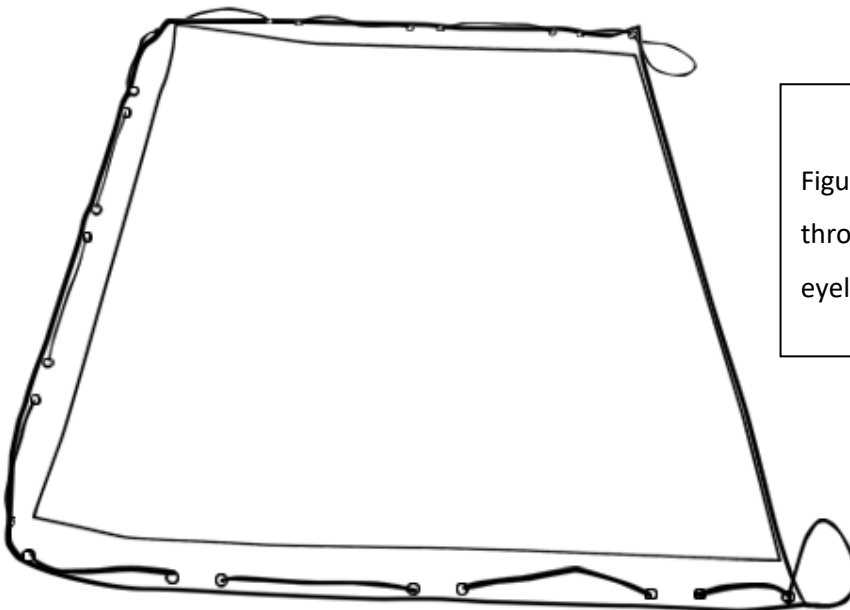


Figure 4: Thread Rope through each of the eyelets

2. MULTI-FIT SUPPORT BAR

The Multi - Fit Support Bar is designed to fit almost all Utes on the Market, from Suburu Brumbys to Cab Chassis aluminium trays.



2.1 BASIC TOOL REQUIRED

Drill, 4mm drill bit

2.2 MULTI-FIT SUPPORT BAR CONTENTS

- 1 x hollow bar centrepiece
- 2 x grub screws
- 2 x solid bar end piece

2.3 FITTING MULTI-FIT BAR

1. Insert solid bar pieces into either end of hollow tube. Adjust bar so it fits between bar bracket holders with the holes facing to the ground (so the grub screws don't rub against the tonneau), as shown above and then with a white pencil make a mark through the small holes of the hollow bar onto the solid ends. This is where you will drill a hole to the depth of about 1-2mm (do not go any further)
2. Join the pieces back together and screw grub screws through the hollow bar into the holes that you drilled. **Make sure you do not over tighten the grub screws**. You may kink the bar in the middle to give it some extra height to assist with water runoff.