

Fitting Instruction

Clip On Soft Tonneau Cover

Part No. ATCA11861SB

**GWM Cannon Vanta/ XSR Dual Cab
With Sport Bar Model**

Installation Instruction

Please note before fitment:

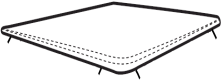
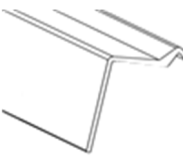
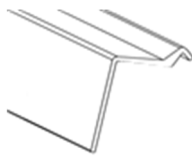
- Read all instructions prior to fitting the Tonneau cover.
- Check that the fitting kit is complete before beginning the installation.
- If replacing any other cover all hardware must be replaced with hardware supplied.

Safety Notes

- Ensure that appropriate Personal Protective Equipment is used.
- Always refer to vehicle's work shop manual when removing components.



Parts Supplied

Tonneau Cover x 1	Rivets x 23	Tailgate Rail x 1	Rear Side Rail x 2	Front Side Rail x 2
				
Support Bar x 1	Support Bar Bracket x 2	Shock Cord x 1 Rope Hook x 5 Washer x 2		
				

Tools Required

Drill	Pop Rivet Gun	Tape Measure	Pencil/ Marker	4mm Drill Bit
				

1. Attaching Front Side Rails

- a. Centre the rail 265mm between the sports bars, the notch ends forward to the front. Ensure the aluminum is square and flush with the top of the tub. *Figure 3*
- b. From the front edge of the rail, 30mm from the bottom edge, measure and mark the following locations:
 - 50mm and 190mmDrill each of the marked locations through the aluminum and into the inside edge of the tub.

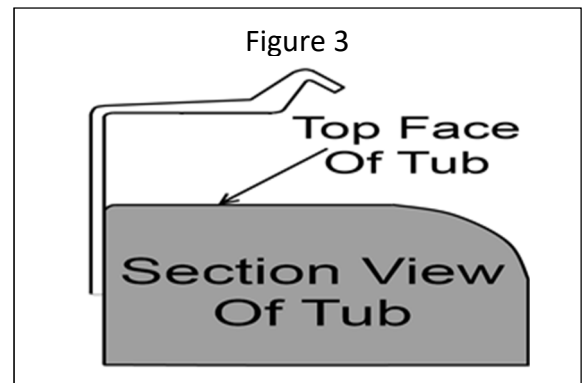
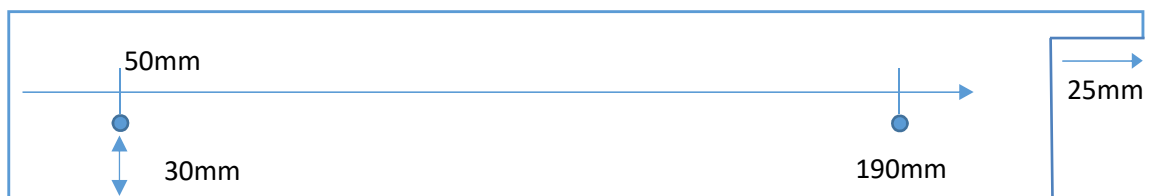
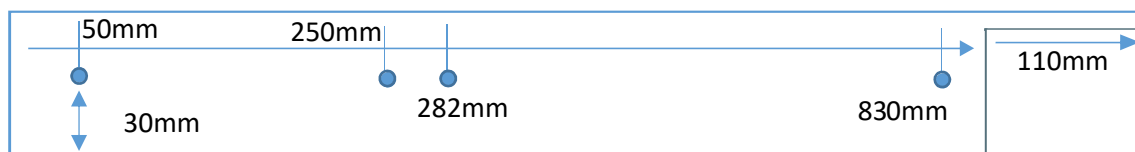


Figure 4



2. Attaching Rear Rails and Bar Brackets

- a. Place the rail 990mm 5mm behind the sports bars. Ensure the aluminum is square and flush with the top of the tub.



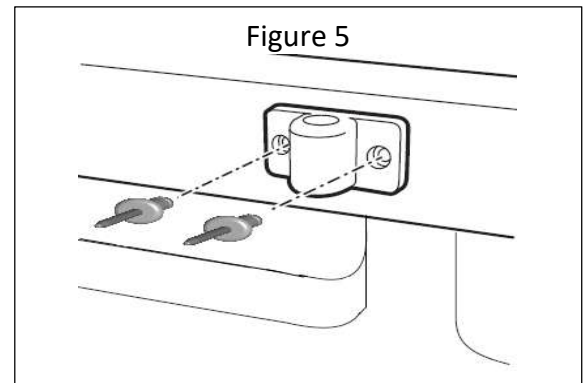
Measure and mark all the spots according to the provided measurements from the image above.

Drill through these locations into the tub using a 4mm drill bit. Then rivet into place.
50mm, 250mm, 282mm and 830mm

IMPORTANT: Keep **ALL Rails** flush with top of the Tub Walls and Tailgate while drilling.

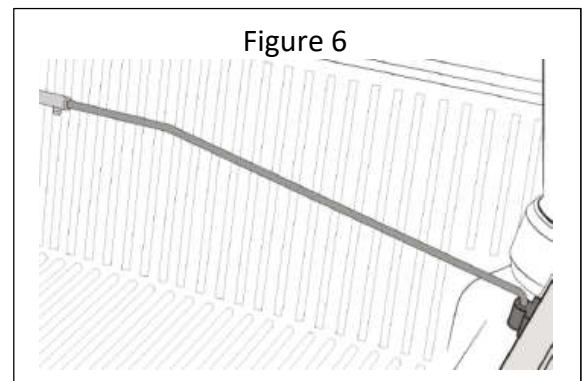
- c. Drill each of the marked locations through the aluminum and into the inside edge of the tub. And rivet into 50mm and 830mm
- d. Attach the bar bracket by placing a 4mm rivet through each hole of the bracket and rivet into the remaining holes, 250mm and 282mm
Figure 5

- e. Repeat those steps for the passenger's side.

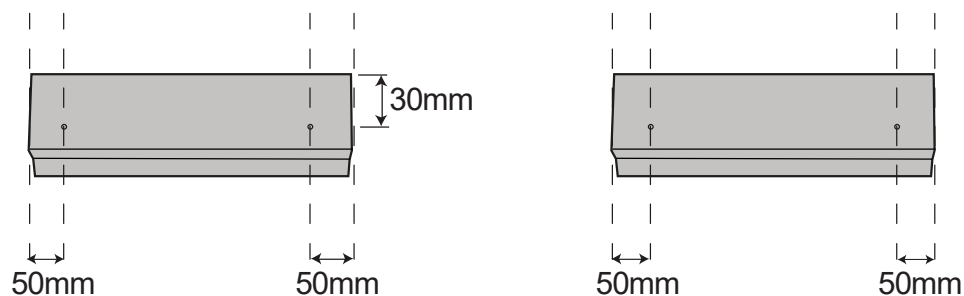


4. Attaching Support Bar

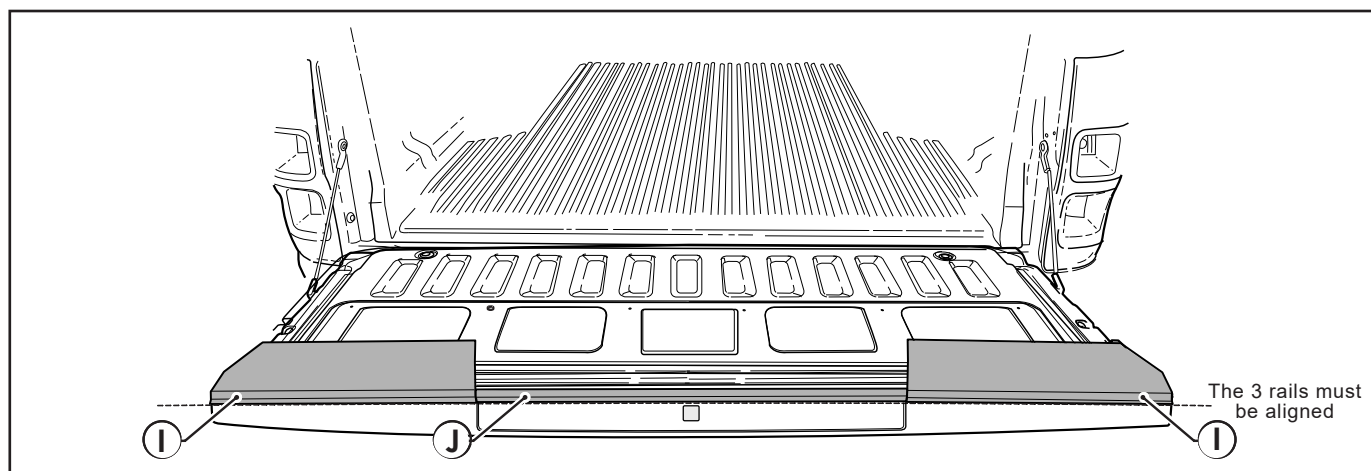
- a. Undo grub screws on the hollow tube, then insert solid bar pieces into either end of hollow tube.
- b. Place the bar into the bar brackets (*see Figure 6*) and centre the hollow tube in the middle of the tub.
- c. Adjust the hollow tube so the screws are facing the tub floor. This prevents the grub screws rubbing against the tonneau cover.
- d. Tighten the grub screws to secure the hollow tube into place.



5. Attaching Tailgate Rail

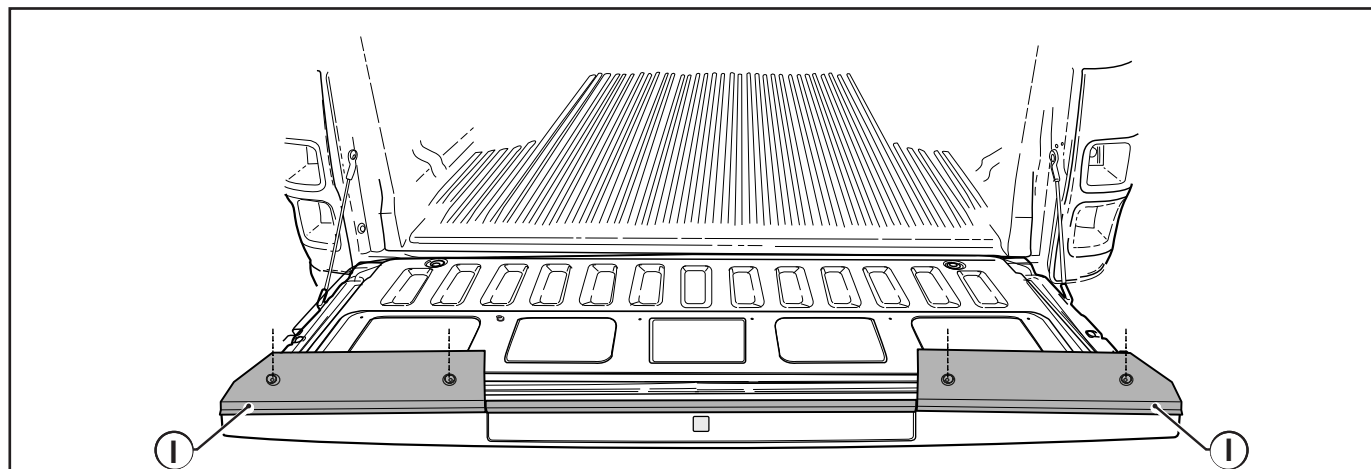


- Mark & drill the two 320mm Tailgate Rails, 50mm in from each edge, 30mm up from the top edge of the rail as shown using a 4mm drill bit.

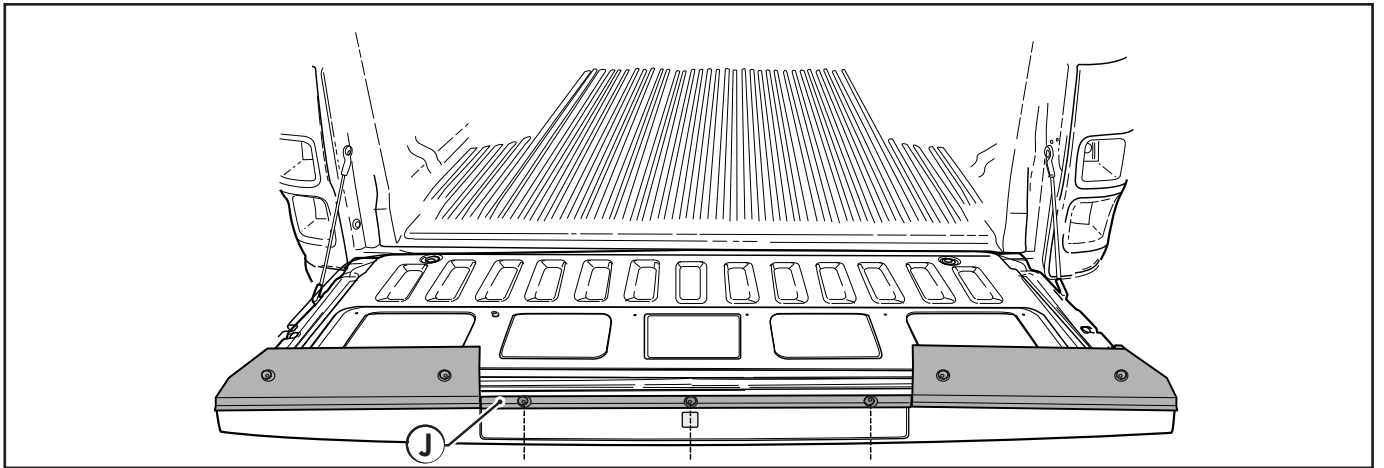


- Place the 760mm Tailgate Rail on the tailgate, aligning it in the centre of the tailgate. Then place the two 320mm Tailgate Rails onto the top of the tailgate as shown in the above image, ensuring they are neatly butted up against one another.

Important: The 3 Tailgate Rails must be aligned along the outer face for the cover to engage smoothly.



- Drill through the holes of the two 320mm Tailgate Rails into the tailgate using a 4mm drill bit.
- Apply rust inhibitor (L) in to drilled holes.
- Remove the red tape on the underside of the two 320mm Tailgate Rails and rivet both of them into place.



- Align and drill through the holes of the 760mm Tailgate Rail into the tailgate.
- Apply rust inhibitor (L) in to drilled holes.
- Remove the red tape from the under side. Make sure it is completely aligned with the other two Tailgate Rails and stick into place. Then rivet the 760mm Tailgate Rail into place.

6. How To Fit Internal Shock Cord

a. Tie a knot in one end of the shock cord

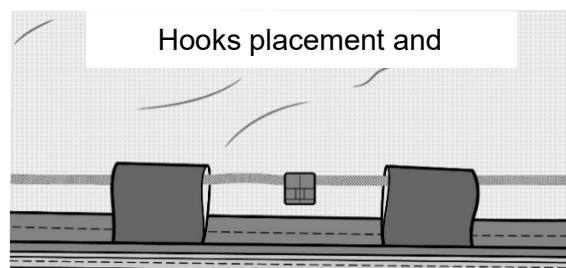
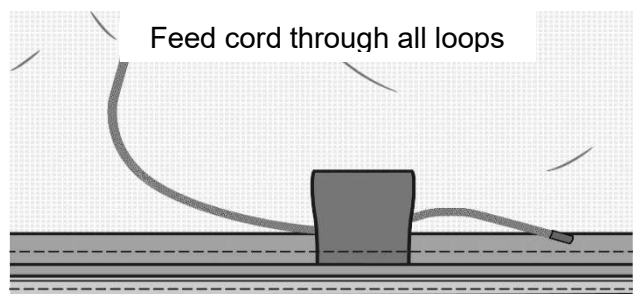
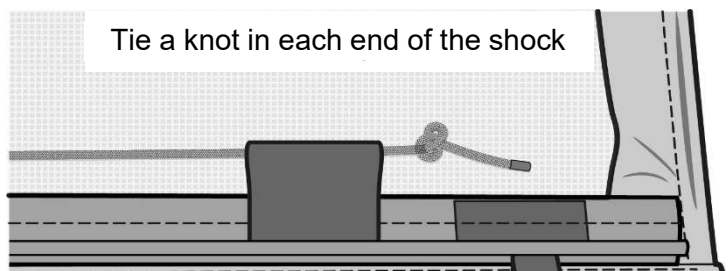
b. Pull shock cord through all the plastic hooks.

c. Feed the shock cord through the loops on the cover.

d. Tie a knot at the other end.

e. Space the hooks as required.

f. Use washers to tie off the shock cord.



7. Warranty And Feedback

Send us A Photo of Your Fitted Cover



Happy with how your tonneau turned out? Please email us a photo of your Ute to: sales@aussietonneaus.com.au

Please try and replicate this angle when taking a photo – thanks in advance for contributing!