



# **FITTING INSTRUCTIONS**

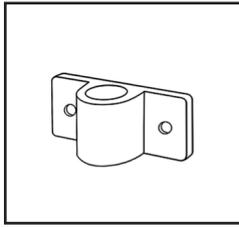
## ***Clip On Soft Tonneau Cover***

**Part Number: ATC01842**

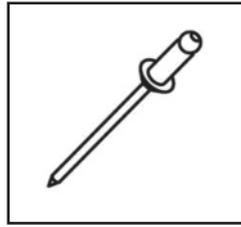
---

**GWM Cannon Alpha Lux  
Dual Cab Without Sports Bar**

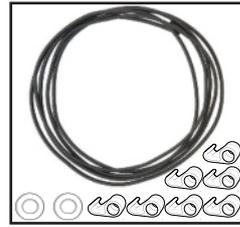
## - PARTS SUPPLIED



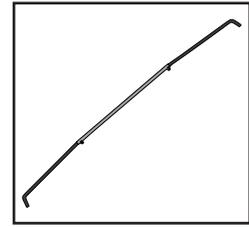
Support Bar  
Brackets x2



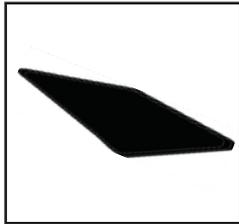
4mm Rivets  
x12



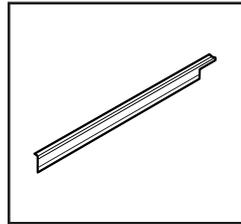
Rope Hooks x7, Washers x2  
and Internal Shock Cord x1



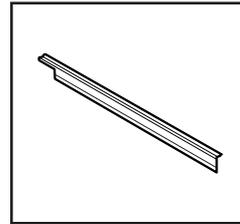
Telescopic  
Support Bar x1



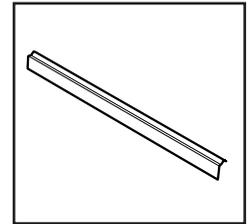
Tonneau Cover x1



Passenger Side Rail x1



Driver's Side Rail x1



Tailgate Rail x1

## - SAFETY NOTES

- Ensure that appropriate Personal Protective Equipment is used.
- Always refer to vehicle's workshop manual when removing components.



## - FITMENT NOTES

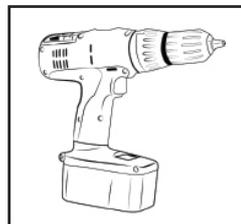
**!** Read all instructions prior to fitting the tonneau cover. **!**

- Check that the fitting kit is complete before beginning the installation.
- If replacing an existing cover, all hardware must be replaced with hardware supplied.

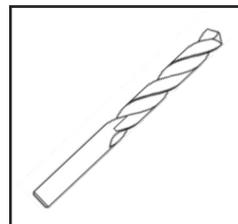
## - TOOLS REQUIRED



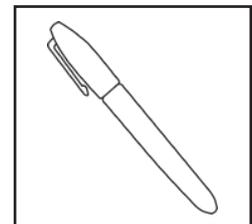
Pop Rivet Gun



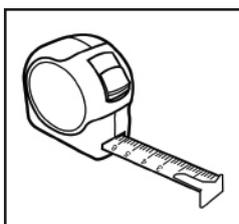
Drill



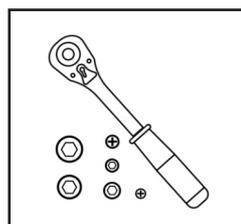
4mm Drill Bit



Pencil/Marker

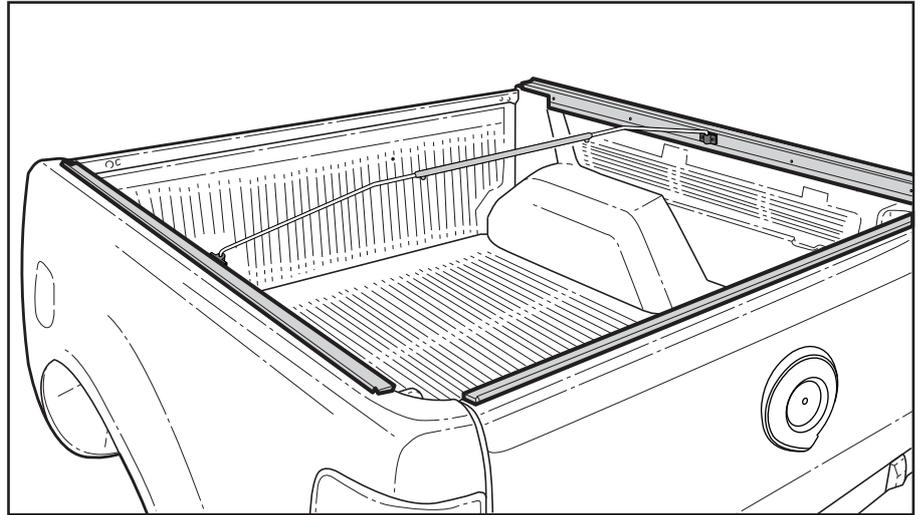


Tape Measure



Socket Set

# FINAL ASSEMBLY



## ATTACHING THE SIDE RAILS

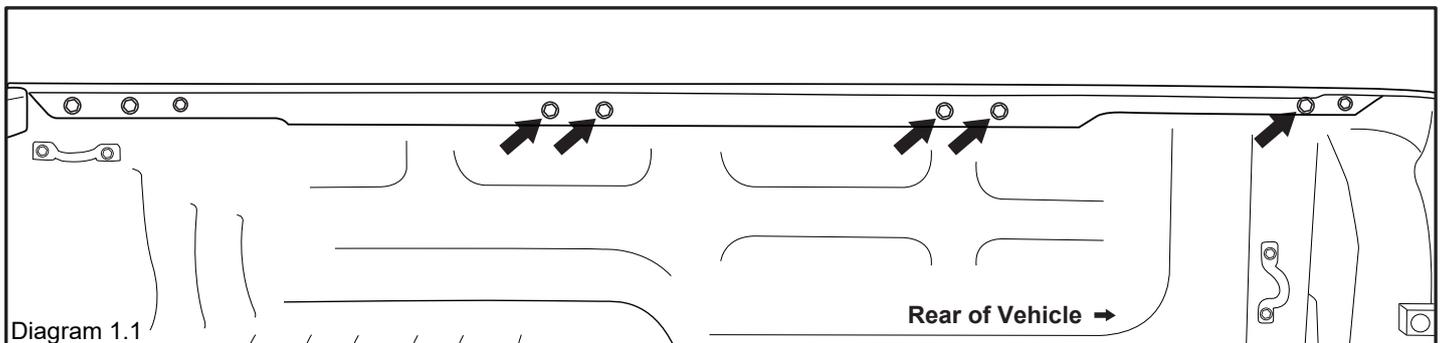


Diagram 1.1

Rear of Vehicle →

- Remove the 5 screws as shown from both inner sides on the tub, using appropriate tool.

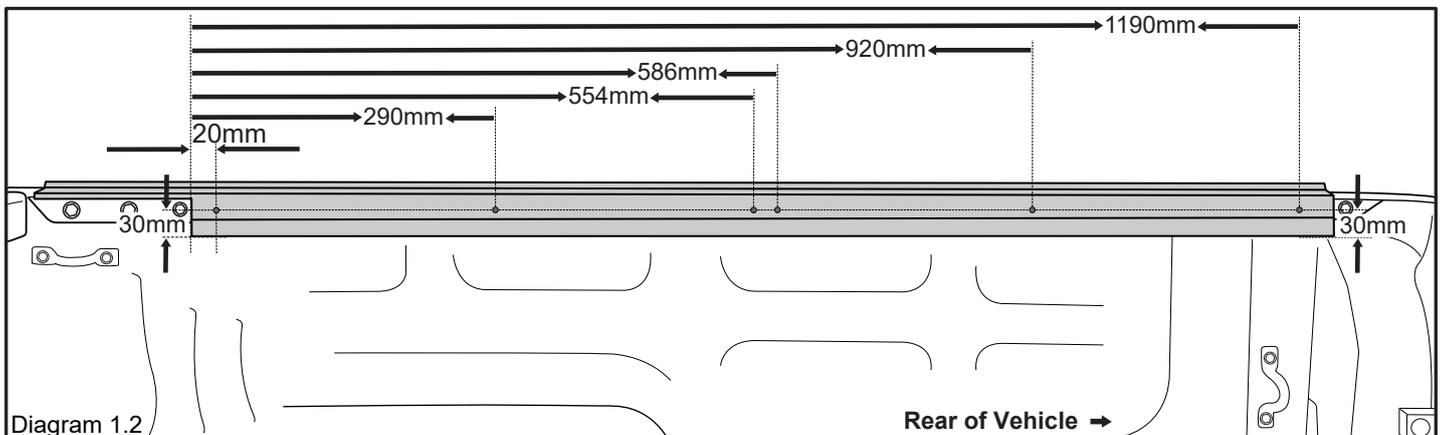


Diagram 1.2

Rear of Vehicle →

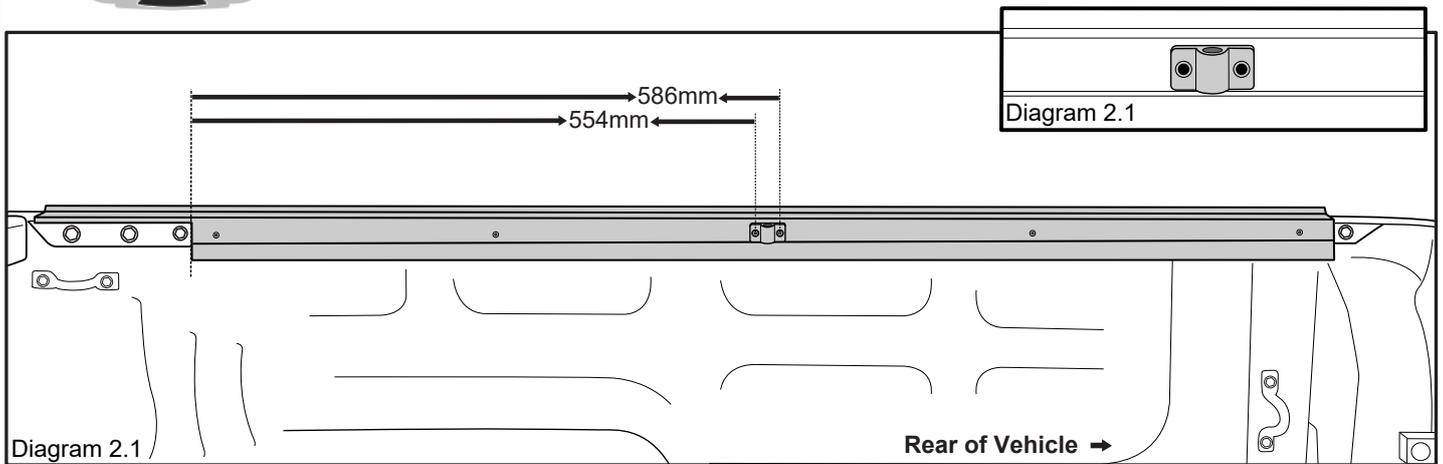
- 1) Place the aluminium rail to the side of the tub. Measure and mark a spot on the driver's side aluminium rail, **20mm** inwards from front edge and **30mm** from the bottom edge of the rail as shown (Diagram 1.2). Then mark the rest of the positions at **290mm**, **554mm**, **586mm**, **920mm** and **1190mm**.
- 2) Drill through the marked positions in the aluminium using a 4mm drill bit, while it is off the tub.
- 3) Place rail on tub and while ensuring the aluminium is square with top of the tub, drill through the holes into the tub.
- 4) Utilising the provided rivets, use your rivet gun to rivet the rail in place, leaving out the 554mm and 586mm drilled holes in the middle section of the rail.
- 5) Repeat this step for the passenger side rail.

**PART NUMBER: ATC01842**

**3/6**



## ATTACHING THE BAR BRACKET

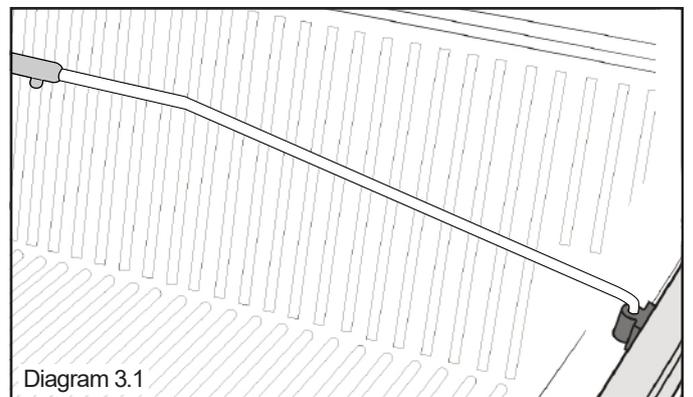


- 1) Attach the bar bracket by placing 4mm rivets through each hole of the bracket (Diagram 2.1).
- 2) Rivet the remaining holes at 554mm and 586mm to attach bar brackets.
- 3) Repeat this step for passenger side rail.



## ATTACHING THE SUPPORT BAR

- 1) Undo grub screws on the hollow tube, then insert solid bar pieces into either end of hollow tube.
- 2) Place the bar into the bar brackets (Diagram 3.1) and centre the hollow tube in the middle of the tub.
- 3) Adjust the hollow tube so the screws are facing the tub floor. This prevents the grub screws rubbing against the tonneau cover.
- 4) Tighten the grub screws to secure the hollow tube into place.





## ATTACHING THE TAILGATE RAIL

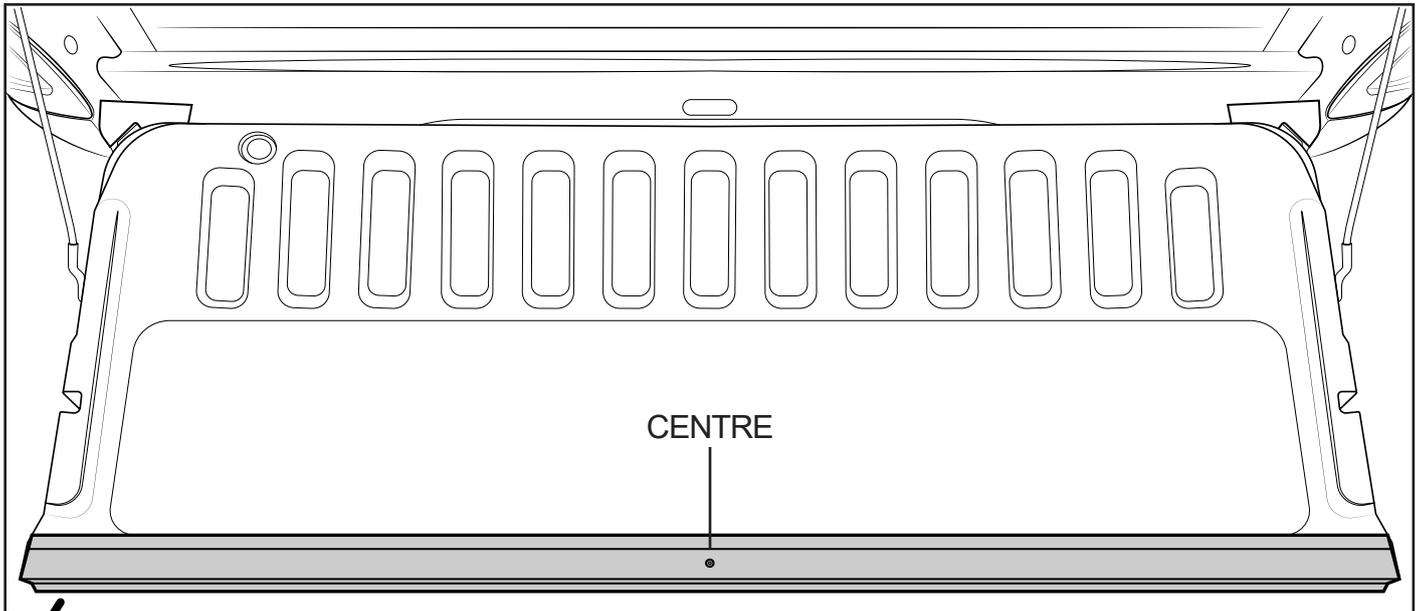


Diagram 4.1

- 1) Measure and mark the centre of aluminium rail & tailgate (Diagram 4 .1).
- 2) Measure and mark the remaining 4 points on aluminium rail (Diagram 4 .2) as per dimensions provided.
- 3) Drill out all 5 marked holes using a 4mm drill bit on the aluminium tailgate rail.

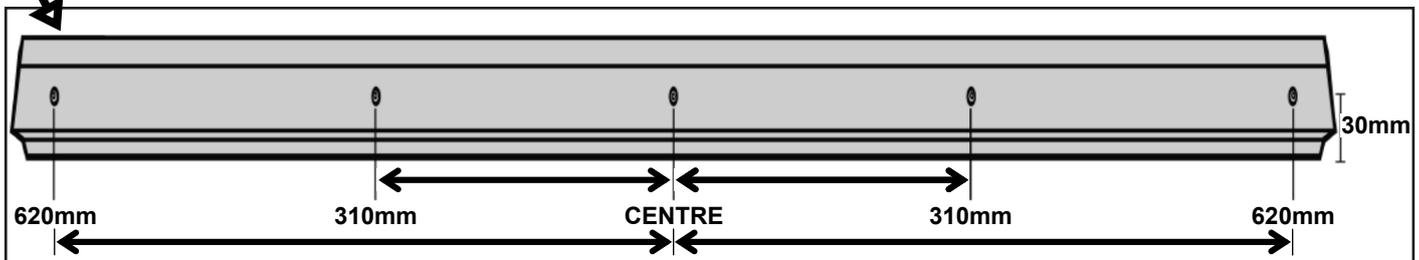
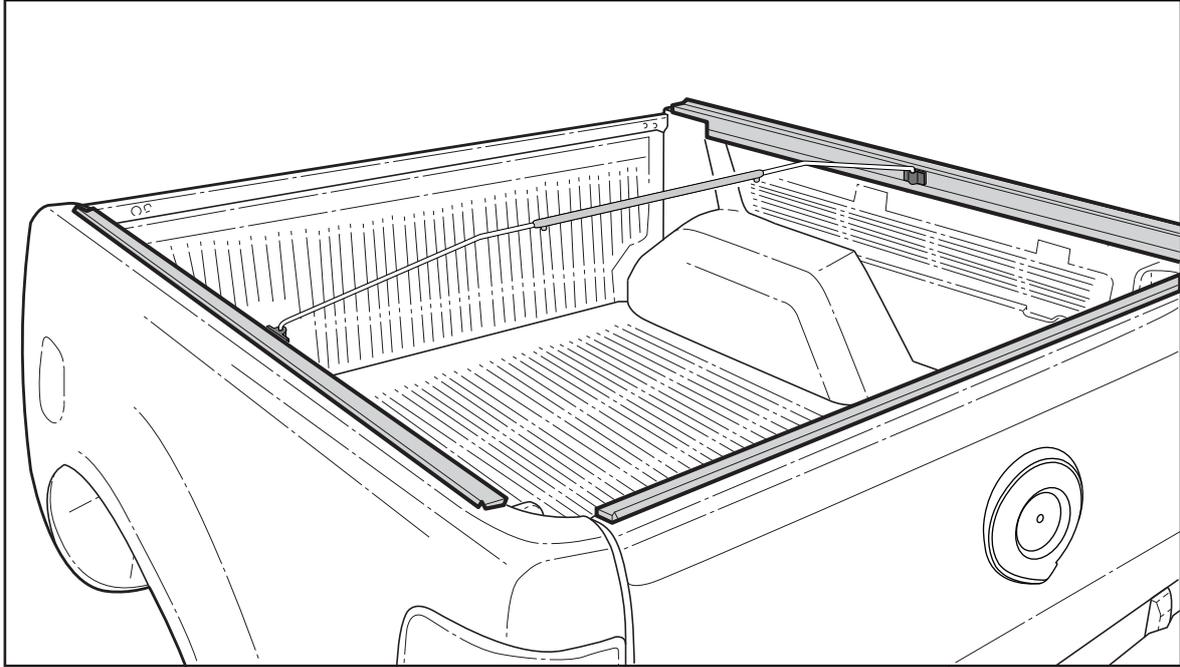


Diagram 4.2

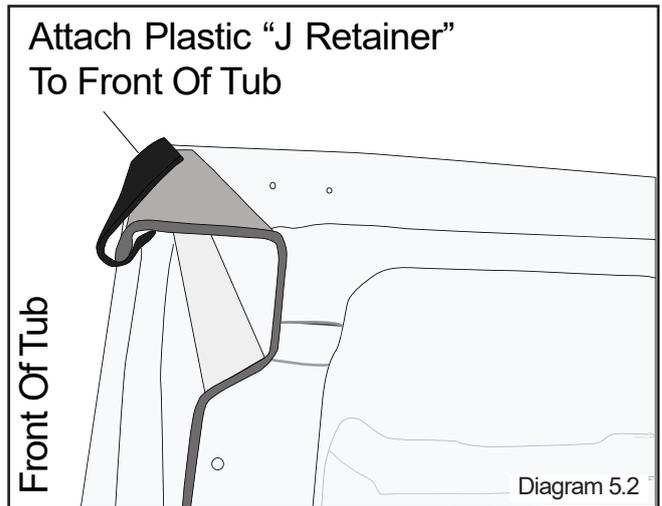
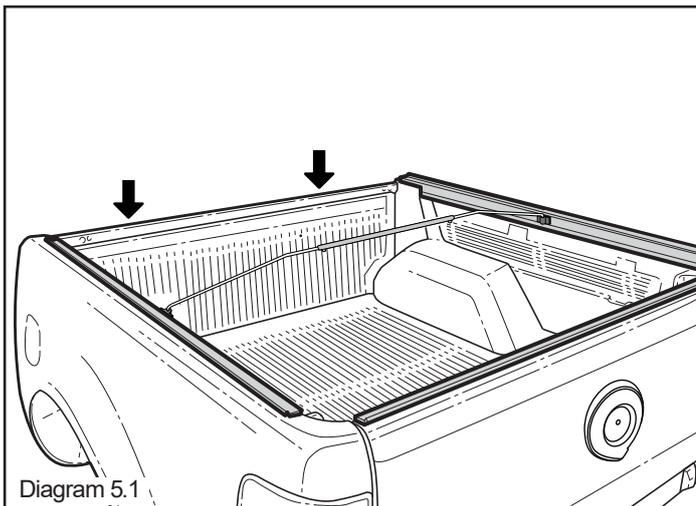
- 4) With the aluminium tailgate rail now drilled, place it back onto the tailgate and re-centre, aligning with the previously measured centre mark.
- 5) Drill through all 5 holes into the tailgate with the 4mm drill bit.
- 6) Utilising the rivets provided, use your rivet gun to rivet the tailgate rail in all 5 hole locations.

# FINAL ASSEMBLY



## FIT COVER TO VEHICLE

1) Fit the front of the tonneau cover to the front of the ute tub by placing the plastic retainer (located under the front of the tonneau cover) on the metal lip of the body of the vehicle, between the cabin and the tub (Diagram 5.1 & 5.2). Ensure the cover is centred on the tub.



2) With the front J Retainer attached, drape the cover across the tub.

3) Clip the side plastics under the aluminium rails to stretch the cover, starting at the tailgate and working your way along the sides of the tub.



## How To Fit Internal Elastic Shock Cord

The internal shock cord allows you to carry oversized items in the back of your tub without removing the tonneau cover.

- 1) Tie a knot at one end, utilise the provided washer to ensure the cord does not pull through the loops on the cover (Diagram 6.1).
- 2) Pull shock cord and hooks through the loops (Diagram 6.2 & 6.3).
- 3) Space the hooks around your cover (Diagram 6.3). We recommend placing 3 hooks along the tailgate, 1 on left hand side, and 1 on right hand side of tub.
- 4) To finish off, tie a knot in the other end, again utilising the washer provided.

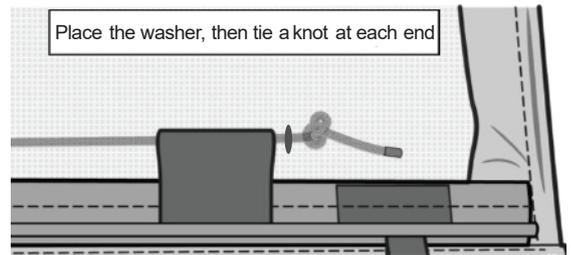
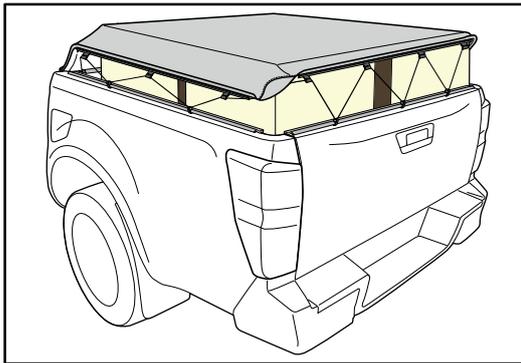


Diagram 6.1

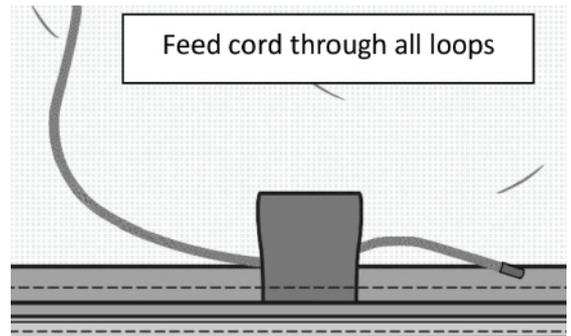


Diagram 6.2

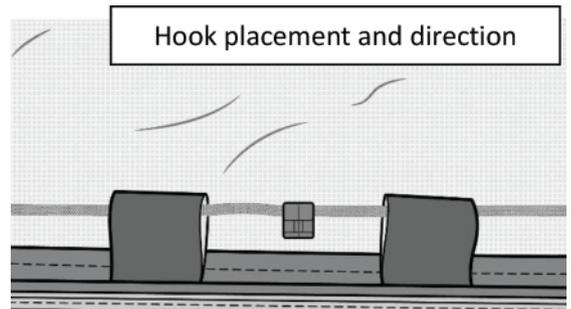


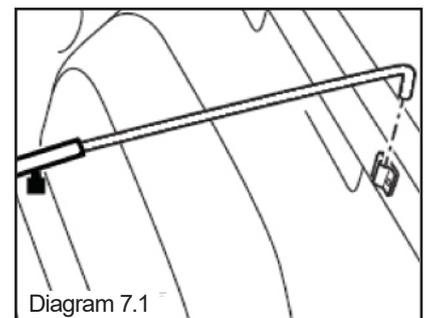
Diagram 6.3



## How To Adjust The Tension Of Your Cover

If you notice your cover is too loose/tight and needs tensioning, you need to adjust the height of the support bar to correct this issue. To increase or decrease the height of the support bar:

- 1) Lift out one side of the support bar (Diagram 7.1).
- 2) Undo the grub screw and adjust the length of bar until the bar is at the desired length.  
To **decrease** the tension: Push the bar into the hollow tube.  
To **increase** the tension: Pull the bar out from the hollow tube.
- 3) Re-tighten the grub screw and insert back into bar bracket.



## Feedback

### Send Us A Photo Of Your Fitted Cover

Happy with how your tonneau turned out? Please email us a photo of your ute to: [sales@aussietonneaus.com.au](mailto:sales@aussietonneaus.com.au)



Please try and replicate this angle when taking a photo.  
Thanks in advance for contributing!