

Tonneau Cover Fitting Instructions

Great Wall Cannon Dual Cab Without Factory Sport Bar

2020 - Current

Part number: ATC01411

Package includes	
1 x Tonneau Cover	2 x Bar Bracket
1 x Tailgate Rail (1400mm)	20 x 4 mm Rivet
2 x Side Rail (1450mm)	1 x Metal Bracket
1 x Support Bar	1 x Fitting instructions

1. TONNEAU COVER FITTING

1.1 BASIC TOOL REQUIRED

Drill, 4mm Drill Bit, Rivet Gun, Marking Pencil / Pen

1.2 TONNEAU COVER INSTALLATION PROCEDURE

Step 1. Fit Side Rails

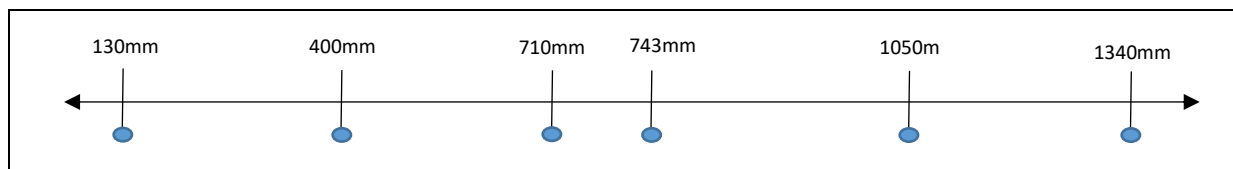
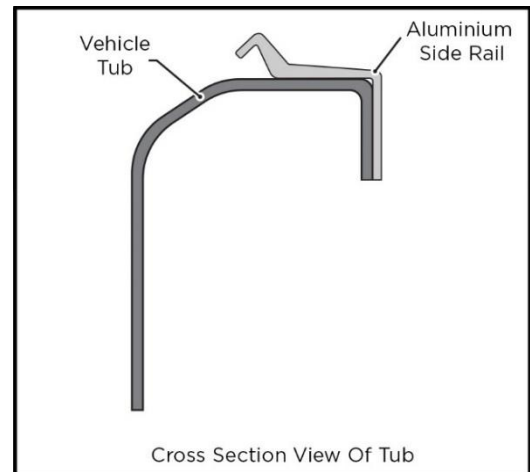
Attach the side aluminium rails (1450mm Long).

Keeping the aluminium profile square with the top of the tub and the vertical face of the aluminium square with the inside edge of the tub.

From the front edge of the rail, measure and mark the following locations:

- 130mm, 400mm, 710mm, 743mm, 1050mm and 1340mm.

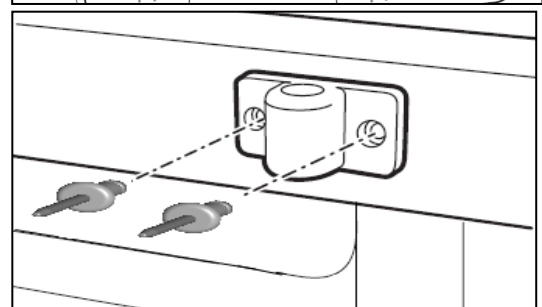
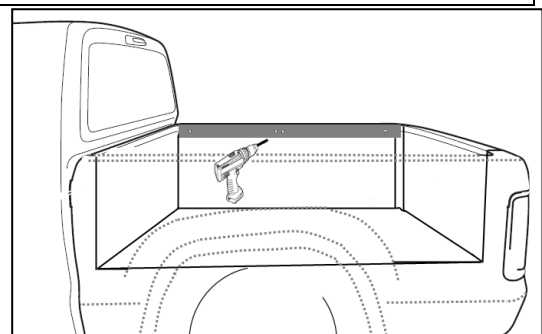
Drill through those locations into tub, using 4.5mm drill bit. Then rivet into 130mm, 400mm, 1080mm and 1400mm. (Leaving 710mm & 743mm for **Step 2**).



Step 2. Fit Support Bar Brackets

Attach the bar bracket by placing a 4mm rivet through each hole of the bracket and into the holes in the centre of the rail.

Apply rust inhibitor and rivet the rest of the holes (709mm and 742mm) to complete attachment of side rails.

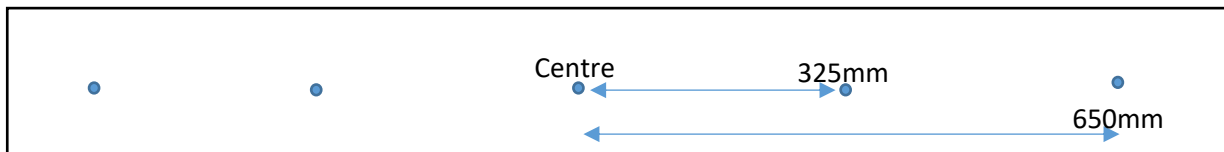
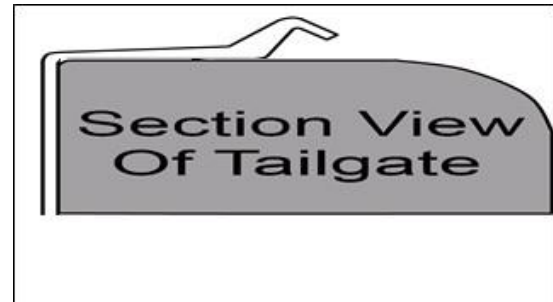


- **Repeat steps 1 to 2 for the opposite side of vehicle.**

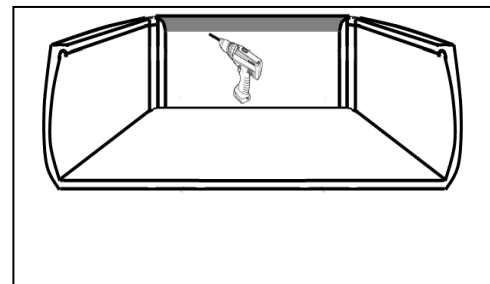
Step 3. Fit Tailgate Rail

Attach the tailgate aluminium rail.
(1400mm Long)

Measure and mark the centre, to both 325mm and 505mm from the centre of the rail, 30mm from the bottom edge.



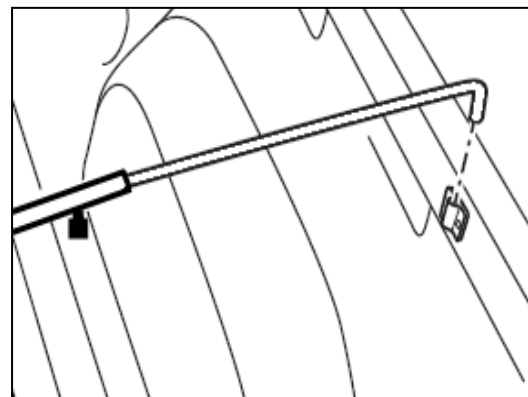
Position the aluminium in the centre of the tailgate, so that it is sitting square with the top surface of the tailgate. Drill through each of the holes in the Aluminium rail into the tailgate. Rivet the tailgate rail to the tailgate to complete the attachment.



Step 4. Fit Support Bar

Fit the adjustable support bar. Insert solid bar pieces into either end of hollow tube. Place the bar into the Bar Brackets and centre the hollow tube.

Adjust the hollow tube so the holes are facing the ground (this prevents the grub screws rubbing against the tonneau). Tighten the grub screws to secure the hollow tube into place.

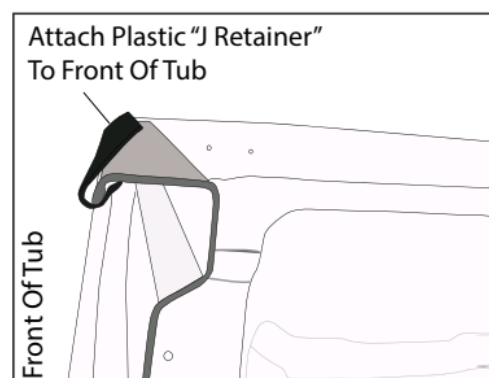


Step 4. Fit Cover

Fit the front of the Tonneau Cover to the front of the Ute tub placing the Plastic Retainer (Fitted on the Tonneau Cover) on to the Metal Lip on the Body, between the cabin and the Ute Body. (Behind rear windscreen).

Pull the cover under the sports bar and drape the cover across the tub.

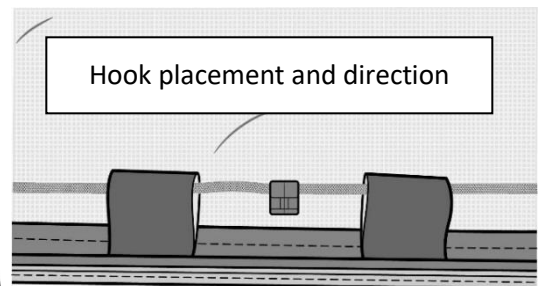
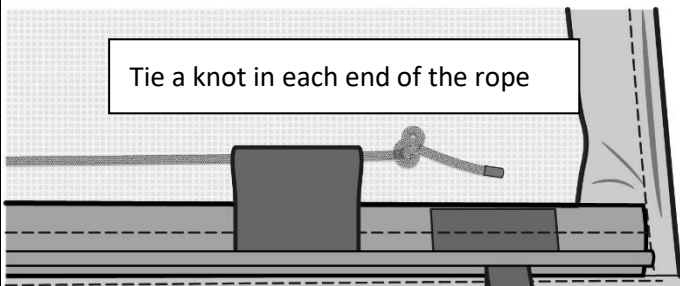
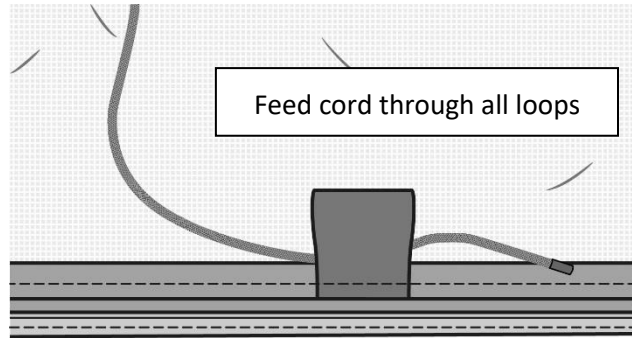
Clip the side plastics under the aluminium rails to stretch the cover.



How to Fit Internal Elastic Shock Cord

To be used for covering larger loads

- Tie a knot in one end of the shock cord.
- Pull shock cord through all plastic hooks.
- Feed the shock cord through loops on the cover.
- Tie a knot at the other end.
- Space the hooks as required.
- Use washers to tie off rope.



Tonneau Cover Tethering System



- Rivet the extra Metal Bracket to the Front Driver Side Rail.
- Untie the end of the rope of the Cover and loop it through the Metal Bracket.
- Rethread the Washer and tie the end of the rope into a knot.

To Remove Cover Correctly

To remove cover once fitted peel cover away from aluminium clip in rail by peeling away from the edge of the plastic.

IMPORTANT: Do not use cover corners to lift. Always use plastic edges.

