



# **Fitting Instruction**

Clip On Soft Tonneau Cover

Part No. ATC01407

Toyota Hilux "J" Deck Dual Cab  
With Headboard

# Installation Instruction

Please note before fitment:

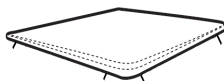
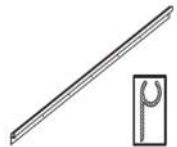






- Read all instructions prior to fitting the Tonneau cover.
- Check that the fitting kit is complete before beginning the installation.
- If replacing any other cover all hardware must be replaced with hardware supplied.

## Safety Notes



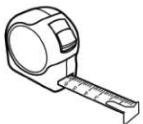


- Ensure that appropriate Personal Protective Equipment is used.
- Always refer to vehicle's work shop manual when removing components.



## Parts Supplied

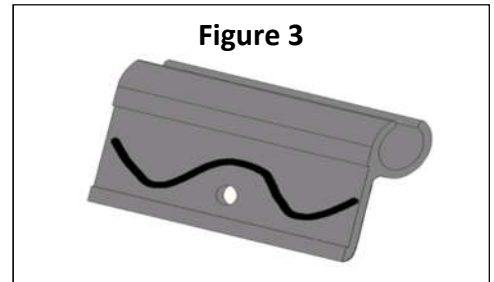
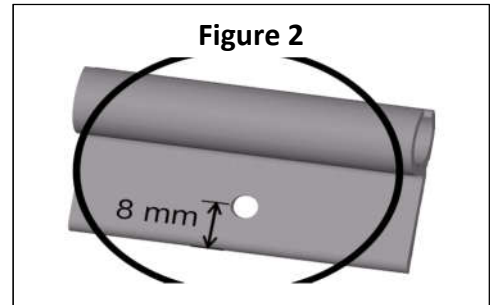
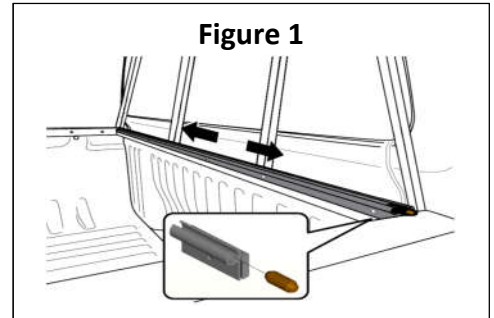
Tonneau Cover x 1	Rope Track x 1	Tailgate Rail x 1	Side Rail x 2	Support Bar x 1
				
Support Bar Bracket x 2	Rivets x 26	Shock Cord x 1 Rope Hook x 5 Washer x 2		
				

## Tools Required

Drill	Pop Rivet Gun	Tape Measure	Pencil/ Marker	4mm Drill Bit
				

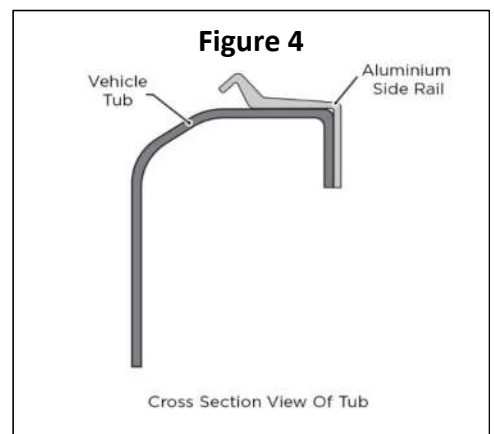
## 1. Attaching Rope Track

- Place the 2 pieces of dowel in the ends of the rope track.
- Rest the aluminium rope track (Dowel pieces) on the side rails of tub, ensure the flat side of the rope track is the surface positioned against the tub face. **Figure 1**
- Drill 5 holes evenly spaced through the aluminium rope track 8mm up from the bottom of the rope track into the front of tub. **Figure 2**
- Place a 4mm rivet in each hole as it is drilled, but do not rivet.
- Once all holes have been drilled, remove the rivets and rope track and clean any swarf.
- Apply a bead of silicone to the flat face of the rope track (the edge that comes in contact with the edge of the tub) and place the rope track back into position and rivet rope track into place. **Figure 3**

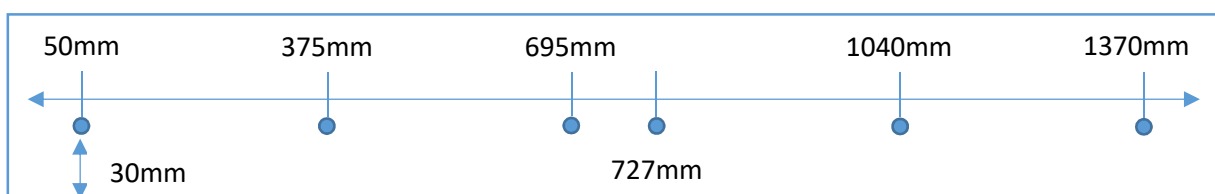


## 2. Attaching Side Rails

- Locate the Side Rail (1470mm) hard up against the front edge of the tub with the notch to the rear with the aluminium square with the top of the tub. **Figure 4**
- From the front edge of the rail, measure and mark the following locations:
  - 50mm, 375mm, 695mm, 727mm, 1040mm and 1370mm. 30mm up from the bottom edge of the rail.



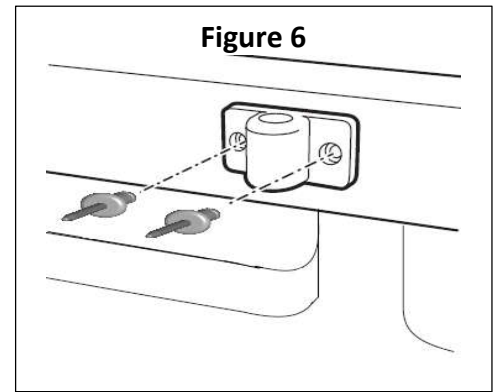
**Figure 5**



- Drill through those locations into tub, using 4.5 drill bit. Then rivet into 50mm, 375mm, 1040mm

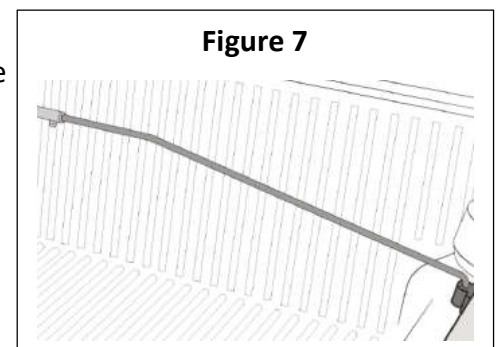
and 1370mm.

- d. Attaching the bar brackets by placing a 4mm rivets through each hole of bracket and into the centre holes in the rail.
- e. Rivet remaining holes 695mm and 727mm. **Figure 6**
- f. Repeat those steps for the other side rail.



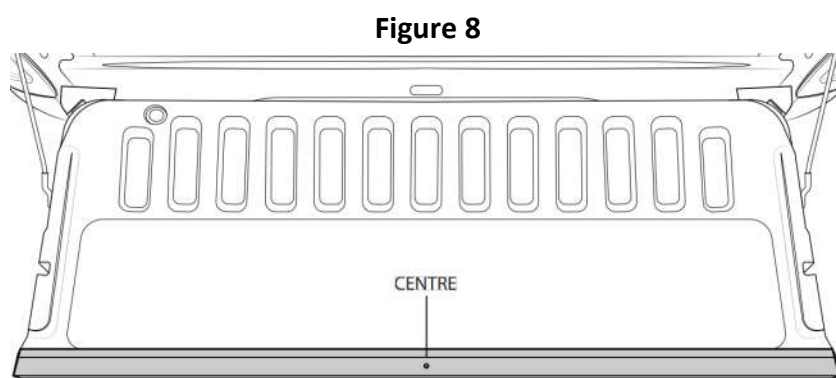
### 3. Attaching Support Bar

- a. Undo grub screws on the hollow tube, then insert solid bar pieces into either end of hollow tube.
- b. Place the bar into the bar brackets (*see Figure 7*) and centre the hollow tube in the middle of the tub.
- c. Adjust the hollow tube so the screws are facing the tub floor. This prevents the grub screws rubbing against the tonneau cover.
- d. Tighten the grub screws to secure the hollow tube into place.

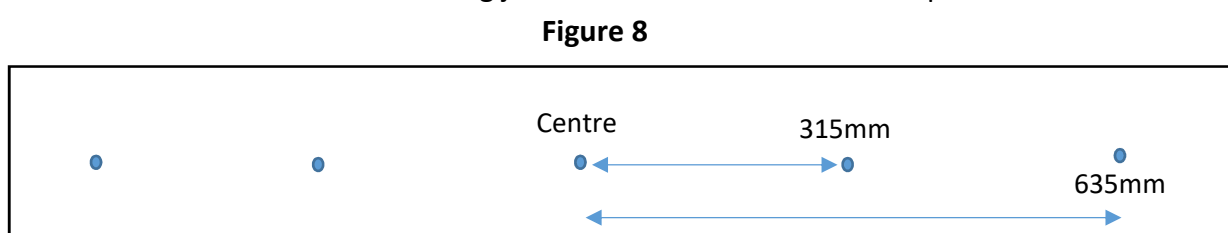


### 4. Attaching Tailgate

- a. Centre the aluminium rail on the tailgate and mark the tailgate for future reference (*see Figure 8*).



- b. Measure and mark all 5 points on the aluminium rail (*see Figure 8*) then drill out all 5 using a 4mm drill bit. We recommend drilling just the aluminium rail in this step.



- c. With the aluminium now drilled, place it back onto the tailgate and re-centre, aligning with the previously measured centre mark.
- d. Drill through all 5 holes into the tailgate with the 4mm drill bit.
- e. Utilising the rivets provided, use your rivet gun to rivet the rail in at all 5 locations.

## 5. Fit The Tonneau Cover

- a. Slide the front rope of the tonneau cover into the rope track and centre the cover then drape the cover over the head board. *Figure 9*
- b. Clip the driver's side of the cover onto the driver's side rail then attach the passenger side of the cover using the plastic's edge in the corners to help stretch the cover.
- c. Clip the plastic onto the tailgate rail using the plastic's edge in the corners to help stretch the cover.
- d. To remove cover once fitted peel cover away from Aluminium clip in rail by peeling away from the edge of the plastic. *Figure 10*
- e. **IMPORTANT:** Do not use cover corners to lift. Always use plastic edges.

Figure 9

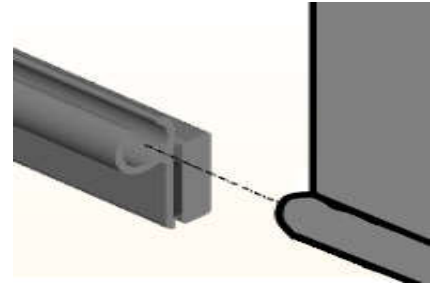
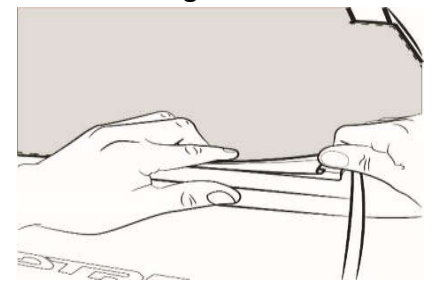


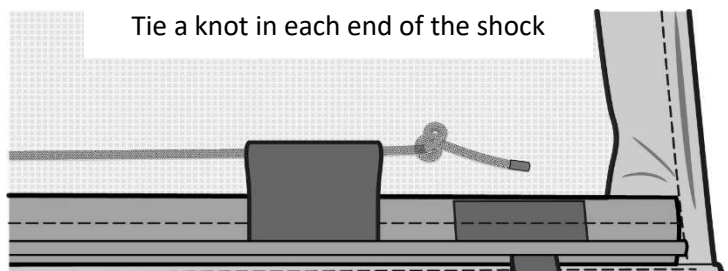
Figure 10



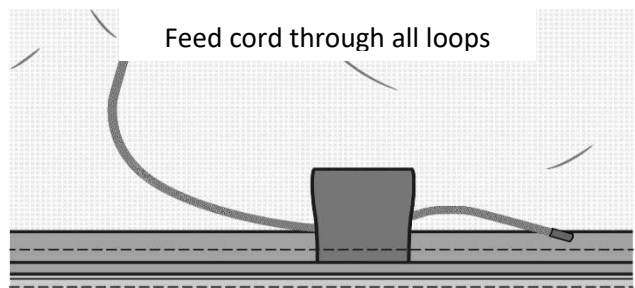
## 6. How to Fit Internal Shock Cord

- a. Tie a knot in one end of the shock cord
- b. Pull shock cord through all the plastic hooks.
- c. Feed the shock cord through the loops on the cover.
- d. Tie a knot at the other end.

Tie a knot in each end of the shock

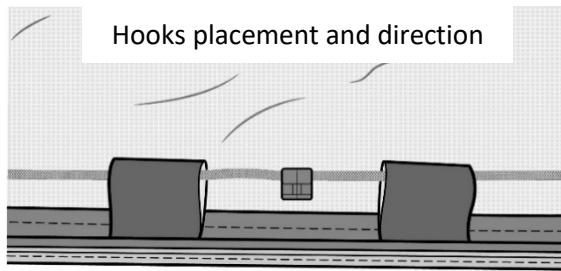


Feed cord through all loops



e. Space the hooks as required.

f. Use washers to tie off the shock cord.



## 7. Warranty And Feedback

### Send Us a Photo of Your Fitted Cover

Happy with how your tonneau turned out? Please email us a photo of your Ute to: [sales@aussietonneaus.com.au](mailto:sales@aussietonneaus.com.au)



Please try and replicate this angle when taking a photo – thanks in advance for contributing!

### **How To Easily Attach & Detach Your Clip On Cover**



No more ugly pull tabs, tearing covers, or needing Arnold-like strength with this method!

- Visit the following link: <http://bit.ly/AT-CLIP>
- Or simply scan the QR code. Open your camera app and point it here to see the video! → → →

