

TONNEAU COVER FITTING INSTRUCTION

GREAT WALL STEED

WITH SPORT BAR AND OVER RAIL LINER

2016 – 2020

Part No: ATC01363

BASIC TOOLS REQUIRED

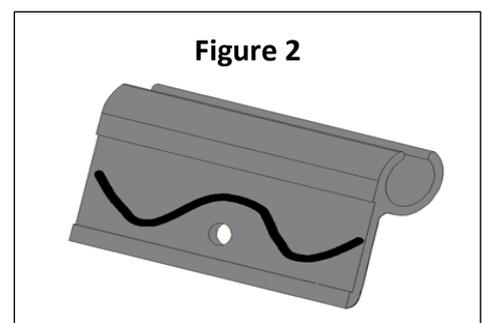
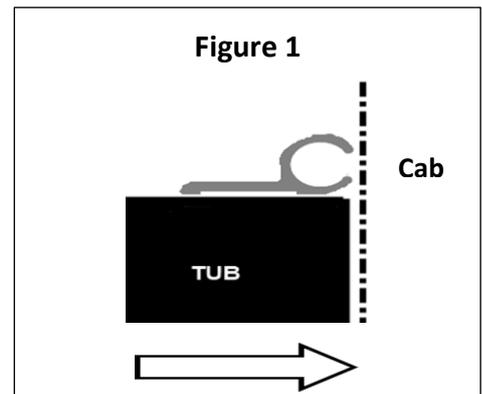
Drill, 4mm & 10mm Drill Bits, Rivet Gun, 6mm Hex Key and Marking Pencil/ Pen

CONTENTS

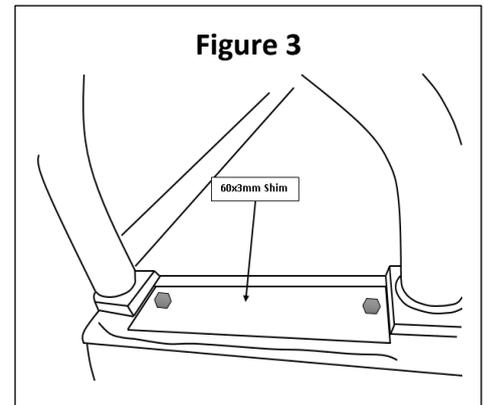
- ❖ 1 x Tonneau Cover
- ❖ 1 x Tonneau Support Bars
- ❖ 1 x Aluminium Ropetrack (1365mm)
- ❖ 1 x Aluminium Tailgate (1326mm)
- ❖ 2 x Rear Side Aluminium (1000mm)
- ❖ 2 x Front Side Aluminium (345mm)
- ❖ 1 x Front Drill Template
- ❖ 2 x Bar Brackets
- ❖ 22 x Rivets
- ❖ 5 x Rope Hooks
- ❖ 4 x M8 Bolt
- ❖ 1 x Shock Cord
- ❖ 2 x Washers

1. INSTALLATION PROCEDURE

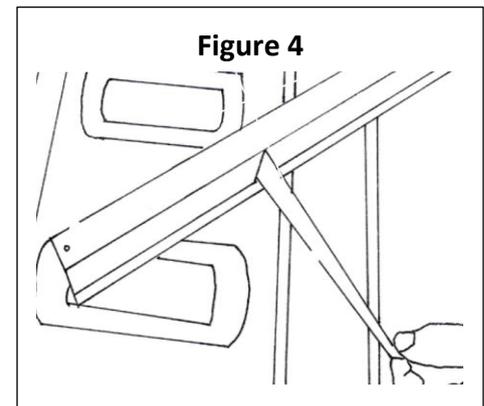
1. Sit the flat side of the rope track on the top front edge of the tub with the 'C' channel facing forward, towards the cab.
2. Align the front of the 'C' channel with the outside edge of the tub. Centralise the rope track. **Figure 1**
3. With a 4mm drill bit, Drill 5 x 4mm holes evenly spaced in the rope track and into the top edge of the tub.
4. Place a 4mm rivet in each hole as it is drilled, but do not rivet.
5. Once all holes have been drilled, remove the rivets and rope track and clean any swarf away.
6. Apply a bead of silicone to the flat face of the rope track (the edge that comes in contact with the tope edge of the tub) and place the rope track back in position. **Figure 2**
7. Rivet into place.



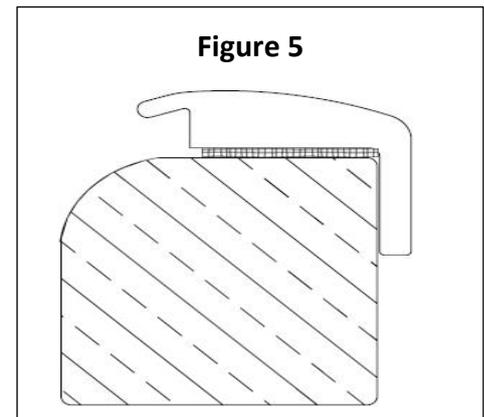
8. To attach the front side, drill with 10mm drill bit the shim 60x3mm by using the supplied template (**Note:** three notch are indicate to rear and two notch are direction to outside of tub).
9. Remove the plastic clips which is cover the bolts. Once the remove the plastic clip, undo the bolts by using 6mm hex key.
10. Place the shim 60x3mm on the top of plastic and tie down with supplied long M8 bolts. **See Figure 3**



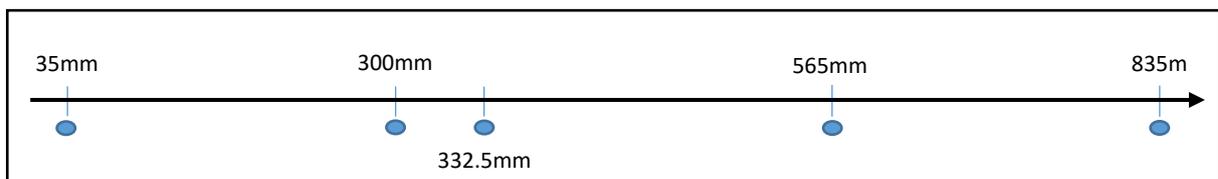
11. To attach the rear side aluminium rails, remove the red backing tape from the underside of the rail. **See Figure 4**
12. Ensure the rear lengths (1000mm Long) of aluminium are positioned 5mm behind the rear of the sports bars and the notch is backward to rear.



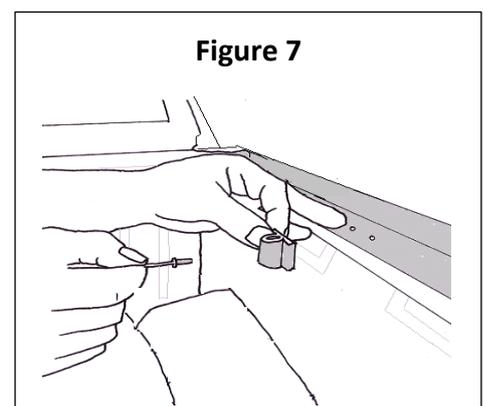
13. Slide the profile down keeping the taped surface square with the top of the tub until the tape contacts the top face of the tub. **See Figure 5**
14. From the front edge of the rail, 10mm from the bottom edge, measure and mark the following locations:



- 35mm, 300mm, 332.5mm, 565mm and 835mm

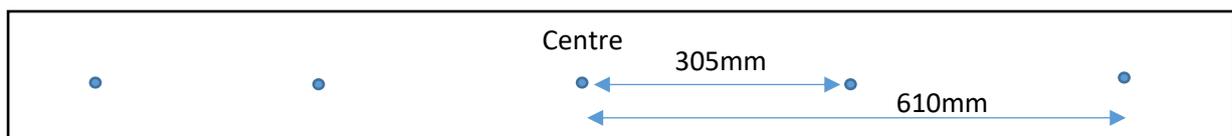


15. Drill each of the marked locations through the aluminium and into the inside edge of the tub. And then rivet into 35mm, 565 and 835mm.
16. Attach the bar bracket by placing a 4mm rivet through each holes of the bracket and rivet into 300mm and 332.5mm holes. **See Figure 6**

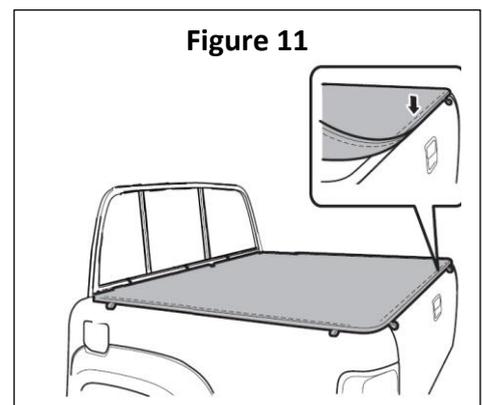


❖ **Repeat those step (8 to 16) for the other side of the tub.**

17. Multi-fit support bar refer to section 2.
18. To fit tailgate aluminium rail, clean the top of the tailgate of the tub with the dump rag and allow it to dry. Remove the red backing tape from the underside.
19. Measure and mark the centre of the tailgate and 305mm and 610mm from the centre of the rail, 10mm from the bottom edge.
20. Position the aluminium in the centre of the tailgate, so that it is sitting square and flush with the top surface of the tailgate.



21. Drill through each of the holes in the Aluminium rail into the tailgate. Rivet the tailgate rail to the tailgate to complete the attachment.
22. To attach the cover, hook the front of the tonneau cover (Plastic “J” retainer) to the ropetrack.
23. Ensure the cover is centred on the tub. Clip the front side plastics under the aluminium profile first using the pull loops in the corners to stretch the cover.
24. Clip the plastic on rear side and tailgate under the aluminium profile last. *See Figure 8*



2. MULTI-FIT SUPPORT BAR

The Aussie Tonneau Multi - Fit Support Bar is designed to fit almost all Utes on the Market, from Suburu Brumbys to Cab Chassis aluminium trays.

2.1 BASIC TOOL REQUIRED

- Drill, 4mm drill bit

2.2 MULTI-FIT SUPPORT BAR CONTENTS

- 1 x hollow bar centrepiece
- 2 x grub screws
- 2 x solid bar end piece

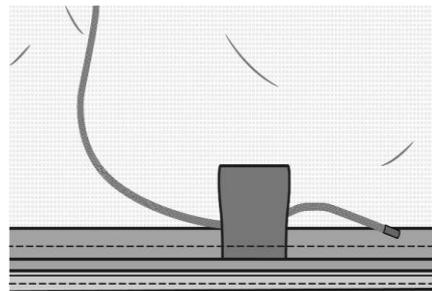
2.3 FITTING MULTI-FIT BAR

1. Insert solid bar pieces into either end of hollow tube. Adjust bar so it fits between bar bracket holders with the holes facing to the ground (so the grub screws don't rub against the tonneau), as shown above and then with a white pencil make a mark through the small holes of the hollow bar onto the solid ends. This is where you will drill a hole to the depth of about 1-2mm (do not go any further)
2. Join the pieces back together and screw grub screws through the hollow bar into the holes that you drilled. **Make sure you do not over tighten the grub screws.** Refit the bar. You may kink the bar in the middle to give it some extra height to assist with water runoff.

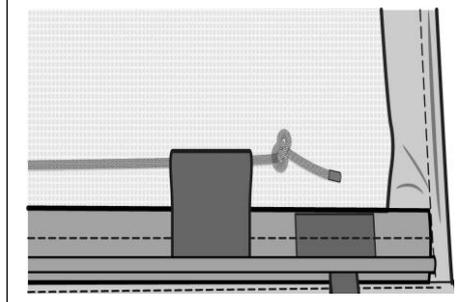
3. HOW TO FIT INTERNAL ELASTIC SHOCK CORD

- Tie a knot in one end of shock cord.
- Pull shock cord through all plastic hooks.
- Feed the shock cord through loops on the cover.
- Tie a knot at the other end
- Space the hooks as required
- Use washers to tie off rope

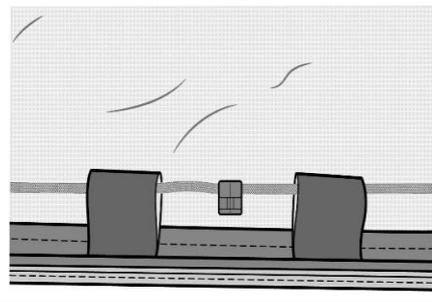
Feed cord through all loops



Tie a knot each ends of rope



Hook placement and direction



Using Internal Elastic Shock Cord:

The plastic clips on the internal shock cord can be hooked into the aluminium extrusions so that the cover can still be secured with larger loads in the tub.

NOTE: You can adjust your tonneau, to make it tighter or looser, by simply raising or lowering the height of your tonneau support bar.