

# Tonneau Cover Fitting Instructions

## Toyota Hilux Dual Cab

### Without Sports Bars

October 2015 - Current

Part number: ATC01227

#### Package includes

1 x Tonneau Cover

2 x Side Rail (1445mm)

2 x Bar Bracket

1 x Tailgate Rail (1315mm)

19 x 4 mm Rivet

1 x Fitting instructions

2 x Washer

1 x Support Bar

1 x Shock cord

4 x Rope Hooks

1 x Metal Bracket

# 1. TONNEAU COVER FITTING

**NOTE** Read entire instructions prior to start.

## 1.1 BASIC TOOL REQUIRED

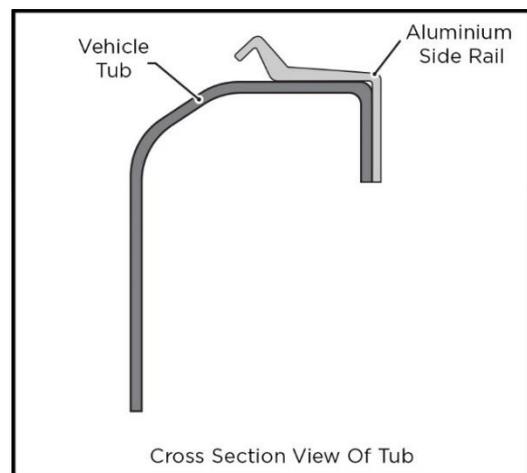
Drill, 4.5mm Drill Bit, Rivet Gun, Marking Pencil / Pen, Tape Measure.

## 1.2 TONNEAU COVER INSTALLATION PROCEDURE

### Step 1.

Attach the side aluminium rails (1445mm Long).

Keeping the aluminium profile square with the top of the tub and the vertical face of the aluminium square with the inside edge of the tub.

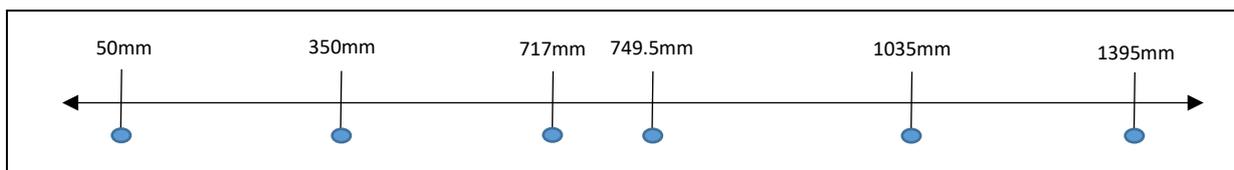
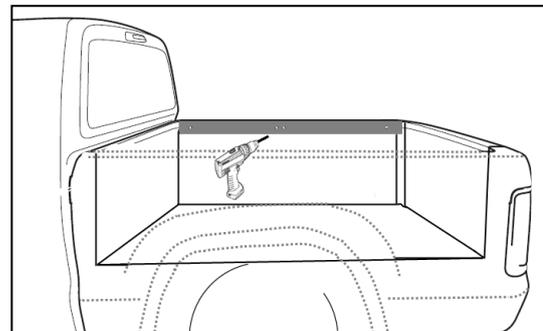


### Step 2.

From the front edge of the rail, measure and mark the following locations:

- 50mm, 350mm, 717mm, 749.5mm, 1035mm and 1395mm.

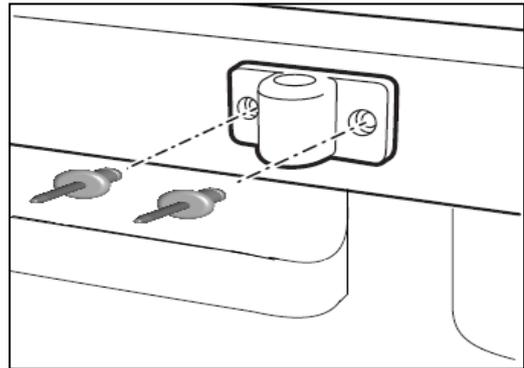
Drill through those locations into tub, using 4.5 drill bit. Then rivet into 50mm, 350mm, 1035mm and 1395mm.



### Step 3.

Attach the bar bracket by placing a 4mm rivet through each hole of the bracket and into the holes in the centre of the rail.

Apply rust inhibitor and rivet the rest of the holes (717mm and 749.5mm) to complete attachment of side rails.

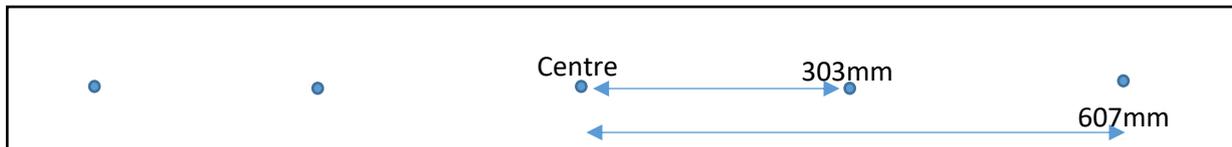
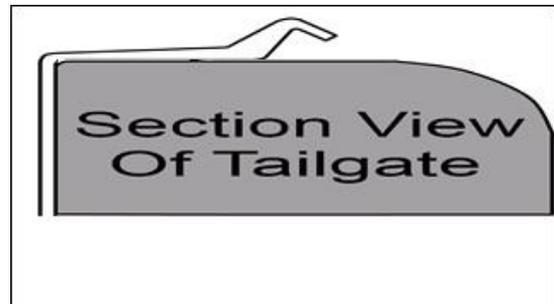


- **Repeat steps 1 to 3 for the opposite side of vehicle.**

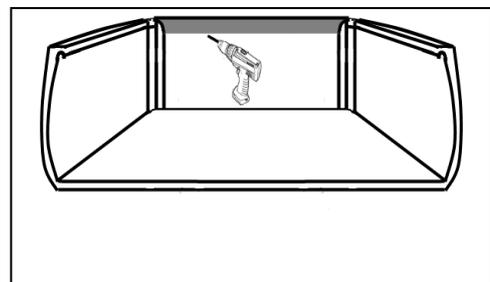
### Step 4.

Attach the tailgate aluminium rail.  
(1315mm Long)

Measure and mark the centre, to both 303mm and 607mm from the centre of the rail, 30mm from the bottom edge.



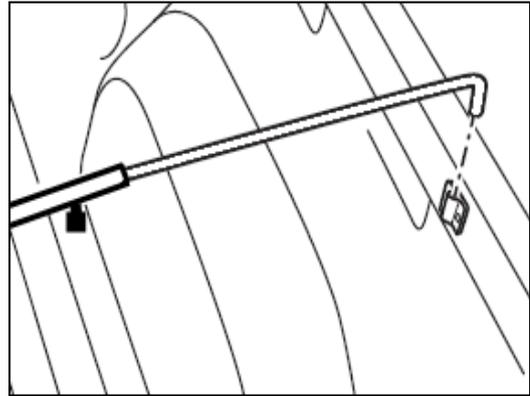
Position the aluminium in the centre of the tailgate, so that it is sitting square with the top surface of the tailgate. Drill through each of the holes in the Aluminium rail into the tailgate. Rivet the tailgate rail to the tailgate to complete the attachment.



### Step 5.

Fit the adjustable support bar. Insert solid bar pieces into either end of hollow tube. Place the bar into the Bar Brackets and centre the hollow tube.

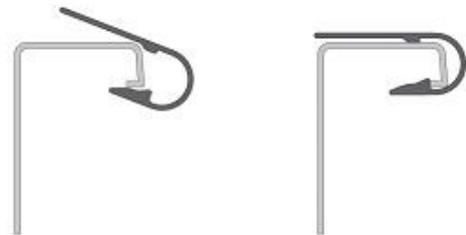
Adjust the hollow tube so the holes are facing the ground (this prevents the grub screws rubbing against the tonneau). Tighten the grub screws to secure the hollow tube into place.



**NOTE: Do not over tighten screws as you may damage the threads.**

### Step 6.

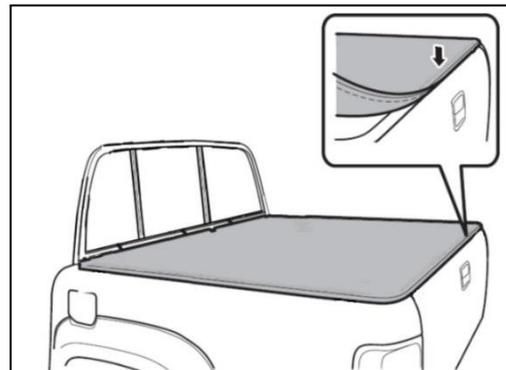
Fit the front of the Tonneau to the front of the ute tub placing the Plastic Retainer (Fitted on the Tonneau Cover) on to the Metal Lip on the Body, between the cabin and the Ute Body. (Behind rear windscreen).



### Step 7.

Clip the driver's side of the cover onto the driver's side rail then attach the passenger side of the cover using the pull loops in the corners to help stretch the cover.

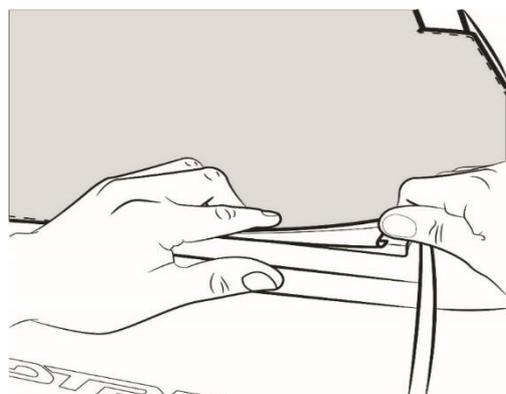
Clip the plastic onto the tailgate rail using the pull loops in the corners to help stretch the cover.



### Step 8.

To remove cover once fitted peel cover away from Aluminium clip in rail by peeling away from the edge of the plastic.

**IMPORTANT:** Do not use cover corners to lift. Always use plastic edges



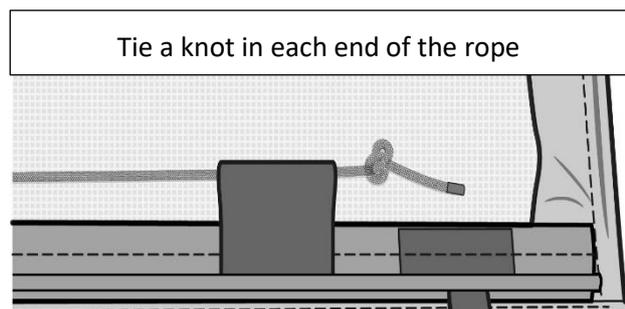
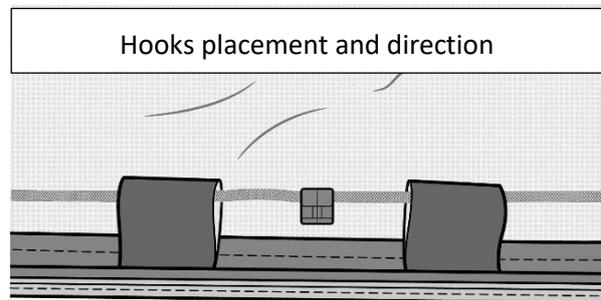
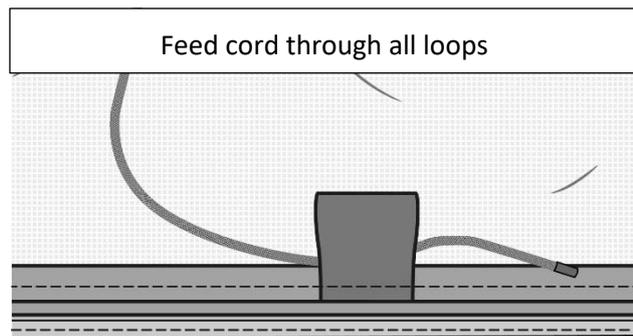
### Using Internal Elastic Shock Cord:

The plastic clips on the internal shock cord can be hooked into the aluminium rails so that the cover can still be secured with larger loads in the tub.

**NOTE:** You can adjust your tonneau, to make it tighter or looser, by simply raising or lowering the height of your tonneau support bar.

### How to Fit Internal Elastic Shock Cord

- Tie a knot in one end of the shock cord.
- Pull shock cord through all plastic hooks.
- Feed the shock cord through loops on the cover.
- Tie a knot at the other end.
- Space the hooks as required



### Tonneau Cover Tethering System



- **Rivet the extra Metal Bracket to the Front Driver Side Rail.**
- **Untie the end of the rope of the Cover and loop it through the Metal Bracket.**
- **Rethread the Washer and tie the end of the rope into a knot.**