

Fitting Instruction

Clip On Soft Tonneau Cover

Part No. ATC01125

**Toyota Hilux Dual Cab
With Sport Bar Model**

Installation Instruction

Please note before fitment:

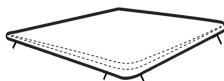
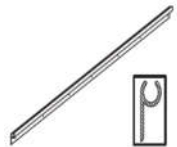




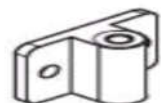


- Read all instructions prior to fitting the Tonneau cover.
- Check that the fitting kit is complete before beginning the installation.
- If replacing any other cover all hardware must be replaced with hardware supplied.

Safety Notes



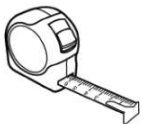


- Ensure that appropriate Personal Protective Equipment is used.
- Always refer to vehicle's work shop manual when removing components.



Parts Supplied

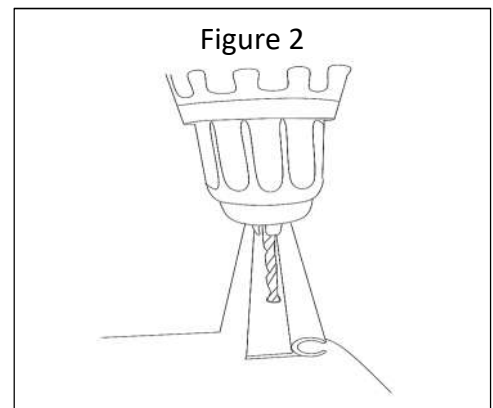
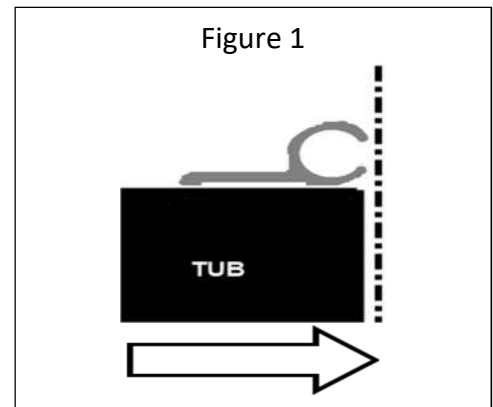
Tonneau Cover x 1	Rope Track x 1	Tailgate Rail x 1	Rear Side Rail x 2	Front Side Rail x 2
				
Support Bar x 1	Support Bar Bracket x 2	Rivets x 24	Shock Cord x 1 Rope Hook x 5 Washer x 2	
				

Tools Required

Drill	Pop Rivet Gun	Tape Measure	Pencil/ Marker	4mm Drill Bit
				

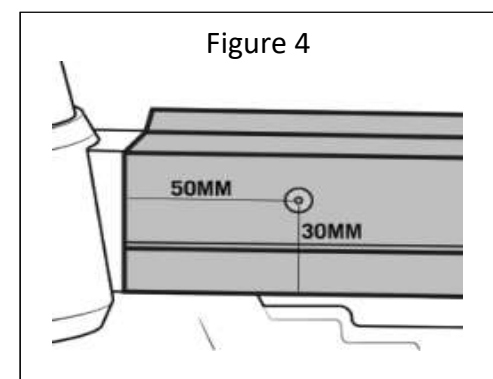
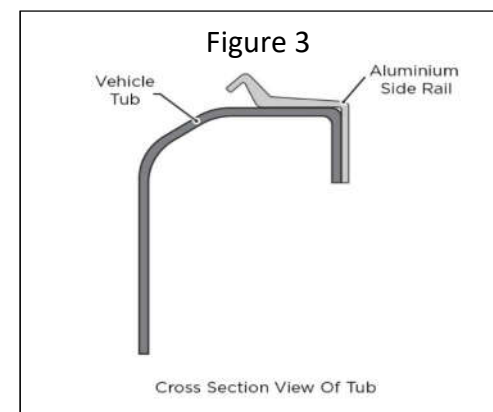
1. Attaching Rope Track

- Sit the flat side of the rope track on the top front edge of the tub with the 'C' channel facing forward.
- Align the front of the 'C' channel with the outside edge of the top edge. Arrow indicates to the cab (Front Tub). Centralize the rope track. *Figure 1*
- With a 4mm drill bit, Drill 5 x 4mm holes evenly spaced in the rope track and into the top edge of the tub. *Figure 2*
- Place a 4mm rivet in each hole as it is drilled, but do not rivet.
- Once all holes have been drilled, remove the rivets and rope track and clean any swarf away.
- Apply a bead of silicone to the flat face of the rope track (the edge that comes in contact with the top edge of the tub) and place the rope track back in position.
- Then rivet into place.



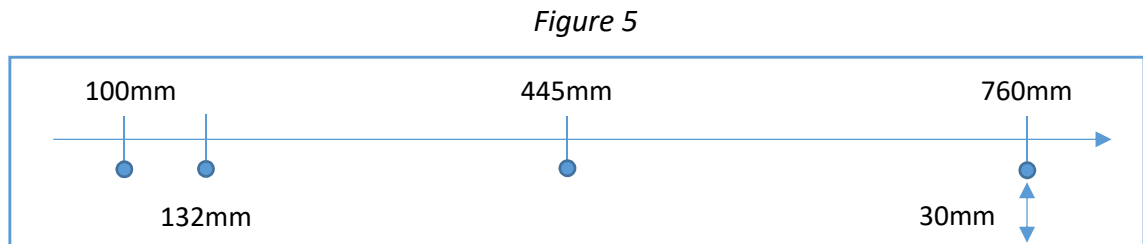
2. Attaching Front Side Rails

- Align the inside edge of the rail (410mm) with the inside side edge of the tub with the Notched End towards the front of the tub.
- Ensure the aluminium is square with the top of the tub. *Figure 3*
- Centralise the rail between the sports bars.
- Measure and mark a spot 50mm in from each end and 30mm up from the bottom edge of the rail. *Figure 4*
- Drill through these locations into the tub using a 4.5mm drill bit.
- Utilising the provided rivets, use your rivet gun to rivet the rail in place.
- Repeat this step for the passenger side.



3. Attaching Rear Side Rails

- a. Measure and mark a spot on the driver's side aluminium rail (810mm) in the following locations 30mm from the bottom edge; 100, 132, 445 and 760mm (See Figure 5).

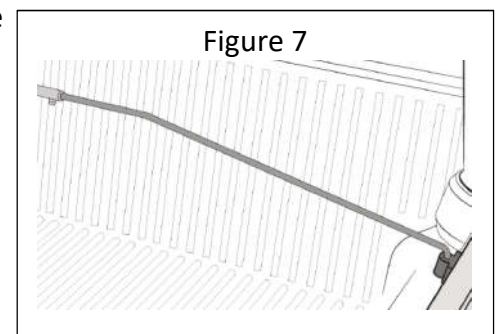
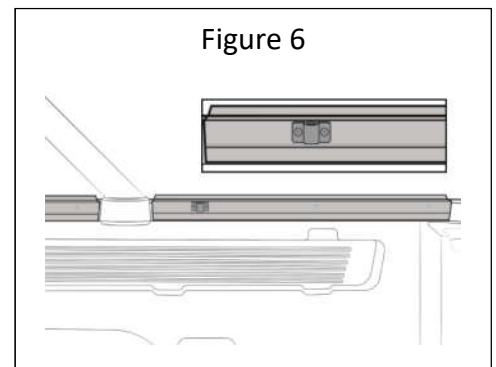


- b. Drill through the marked positions in the aluminium using a 4mm drill bit.
- c. Position the rail directly behind the sports bars, as close to the rear sports bar as possible. Ensure the aluminium is square with the top of the tub.
- d. Now that the aluminium is in place, drill through the holes into the tub.
- e. Utilising the rivets provided, use your rivet gun to rivet the rail in at the 445 & 760mm hole locations. (Do not rivet the 100mm and 132mm locations just yet).
- f. Repeat this step for the passenger side.

Note: The positions of the holes are reversed on the passenger side.

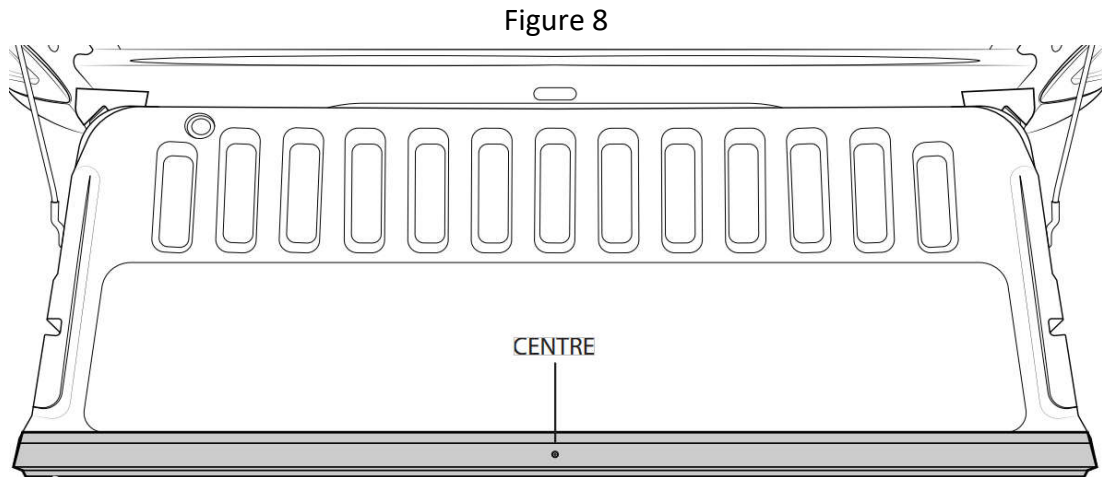
4. Attaching Bar Bracket and Support Bar

- a. Attach the bar bracket by placing 4mm rivets through each hole of the bracket (*see Figure 6*) Rivet the remaining holes (90mm and 122.5mm).
- b. Repeat this step for the other side.
- c. Undo grub screws on the hollow tube, then insert solid bar pieces into either end of hollow tube.
- d. Place the bar into the bar brackets (*see Figure 7*) and centre the hollow tube in the middle of the tub.
- e. Adjust the hollow tube so the screws are facing the tub floor. This prevents the grub screws rubbing against the tonneau cover.
- f. Tighten the grub screws to secure the hollow tube into place.

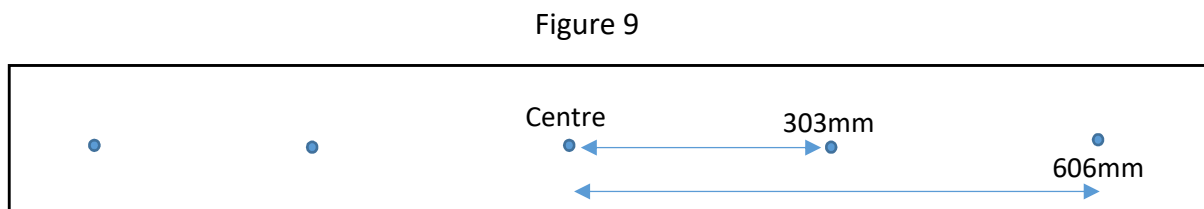


5. Attaching Tailgate Rail

- Centre the aluminium rail on the tailgate and mark the tailgate for future reference (*see Figure 8*).



- Measure and mark all 5 points on the aluminium rail (*see Figure 9*) then drill out all 5 using a 4mm drill bit. We recommend drilling just the aluminium rail in this step.



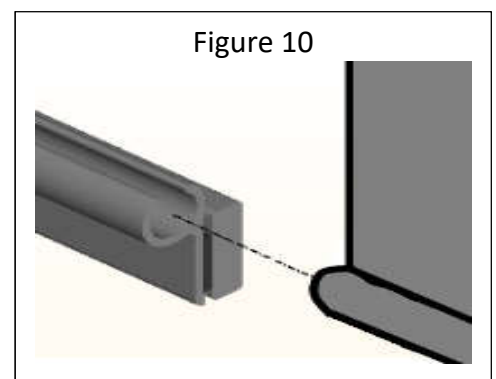
- With the aluminium now drilled, place it back onto the tailgate and re-centre, aligning with the previously measured centre mark.
- Drill through all 5 holes into the tailgate with the 4mm drill bit.
- Utilising the rivets provided, use your rivet gun to rivet the rail in at all 5 locations.

6. Fit Cover to Vehicle

- To attach the cover, slide the Rope Front into the rope track channel and drape the cover across the tub. *Figure 10*

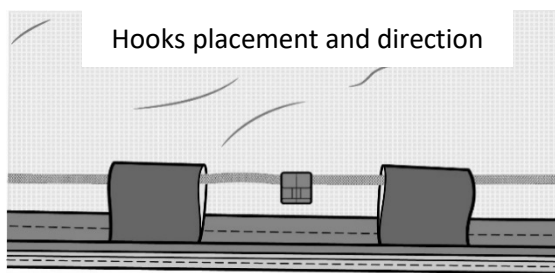
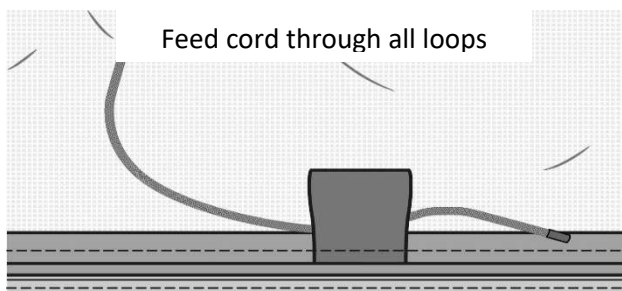
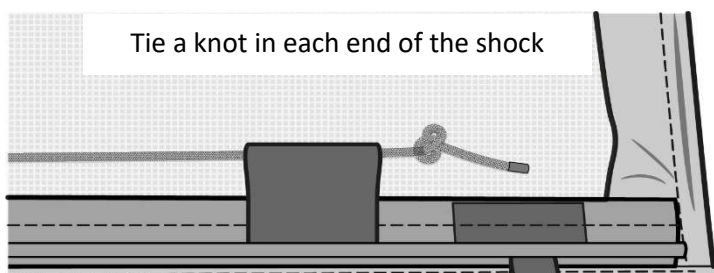
- By using pull loops, clip the side plastics under the aluminium rails to stretch the cover. Clip the plastic on the tailgate under the aluminium profile last.

- You can adjust your tonneau, to make it tighter or looser, by simply raising or lowering the height of your tonneau support bar.



7. How To Fit Internal Shock Cord

- Tie a knot in one end of the shock cord
- Pull shock cord through all the plastic hooks.
- Feed the shock cord through the loops on the cover.
- Tie a knot at the other end.
- Space the hooks as required.
- Use washers to tie off the shock cord.



8. Warranty And Feedback

Send us A Photo of Your Fitted Cover



Happy with how your tonneau turned out? Please email us a photo of your Ute to:
sales@aussietonneaus.com.au

Please try and replicate this angle when taking a photo – thanks in advance for contributing!