

# TONNEAU COVER FITTING INSTRUCTION

## GREAT WALL STEED

### DUAL CAB WITH SPORT BAR

#### 2016 – CURRENT

#### PART NO: ATB01246

#### BASIC TOOLS REQUIRED

Drill, 4mm Drill Bits, Rivet Gun, Marking Pencil/ Pen

#### CONTENTS

- 1 x Tonneau Cover
- 1 x Tonneau Support Bar
- 1 x Angle Aluminium
- 1 x Fitting Instruction
- 2 x Bar Bracket
- 30 x Rivets
- 18 x Rope Buttons

## 1. INSTALLATION PROCEDURE

1. To attach front aluminium, peel the red backing tape.
2. Position the Front Aluminium Angle in the centre of the front edge of the tub, so that the taped surface is square with the top surface of the tub.
3. Press down firmly to ensure the tape adheres to the surface.
4. Using a 4mm drill bit drill 5 holes through the aluminium into the tub, 6mm up from the bottom edge, in the following positions:
  - 30mm and 340mm from each side, and 1 in the centre. *See Figure 1*

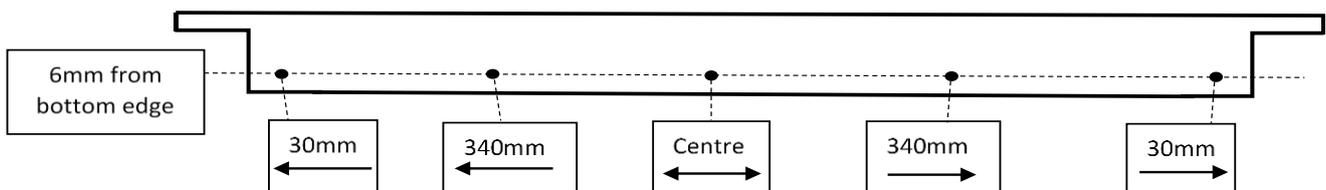


Figure 1

5. Place rivets into each of the holes and rivet the angle into place.

6. To fit bar bracket, measure 765mm back from the head board on each side of the tub and mark. Measure 5mm down from the top edge at this point and mark. **See Figure 2**

7. Align the top centre of the Bar Bracket with this point. Drill a 4mm hole through each of the Bar Brackets in this location.

8. Clean away any swarf and apply rust inhibitor to the holes. Rivet Bar Brackets into place with 4mm rivets.

9. Multi-fit support bar refer to section 2.

10. Fit the plastic retainer at the front of the cover onto the aluminium attached to the front of the tub.

11. Mark the centre of the tailgate just above the handle. Mark the centre on the tonneau cover between the two rear centre bunji loops. Align these two marks to centralize the tonneau cover. **See Figure 3**

12. Line up the first bunji loop and make a mark on the tailgate 405mm up from the bottom edge of the tailgate. **See Figure 4**

13. Drill hole, apply rust inhibitor and rivet button into place.

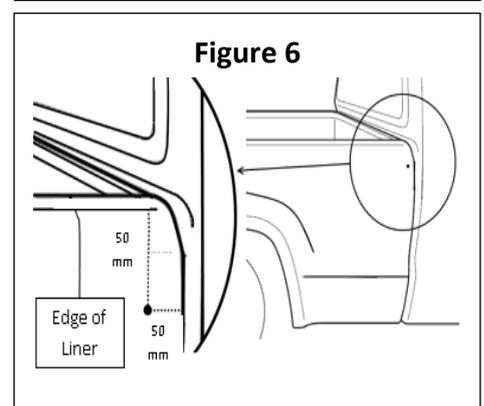
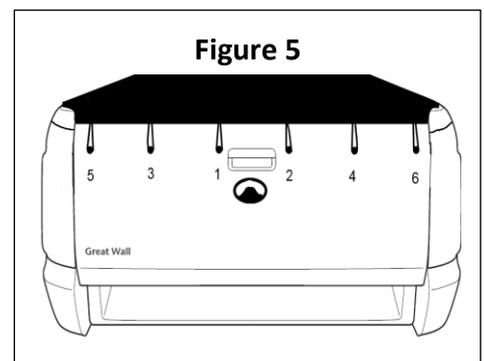
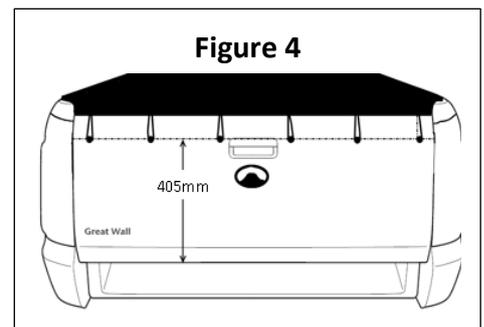
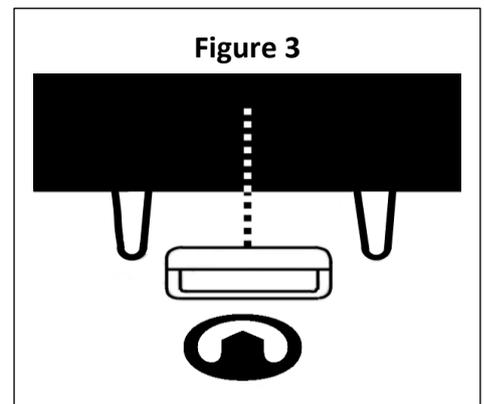
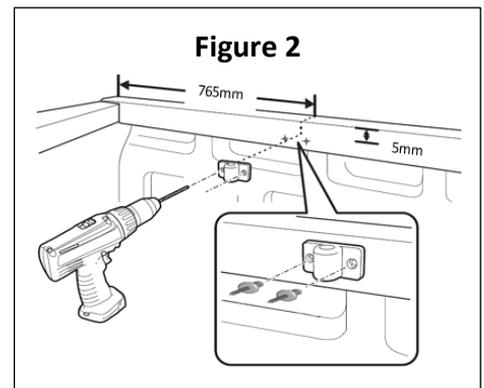
14. Repeat step 11 & 12 for the remaining 5 bunjis following the sequence as in **Figure 5**.

15. Measure down 50mm from the outside edge of the tub liner, and back 50mm from the front outside edge of the tub and mark. **See Figure 6**

16. Drill hole, apply rust inhibitor and rivet button into place. Repeat for passenger side.

17. Work from the rear most bunjis towards the front, alternating from side to side. Line up the rear most bunji loop on the driver's side of the vehicle and measure down 70mm down from the edge of the tub liner and make a mark.

18. Drill hole, apply rust inhibitor and rivet button into place. Repeat step 17 for the remaining 7 bunjis.



## 2. MULTI-FIT SUPPORT BAR

The Aussie Tonneau Multi - Fit Support Bar is designed to fit almost all Utes on the Market, from Subaru Brumbys to Cab Chassis aluminium trays.

### 3.1 BASIC TOOL REQUIRED

- Drill, 4mm drill bit

### 3.2 MULTI-FIT SUPPORT BAR CONTENTS

- 1 x hollow bar centrepiece
- 2 x grub screws
- 2 x solid bar end piece

### 3.3 FITTING MULTI-FIT BAR

1. Insert solid bar pieces into either end of hollow tube. Adjust bar so it fits between bar bracket holders with the holes facing to the ground (so the grub screws don't rub against the tonneau), as shown above and then with a white pencil make a mark through the small holes of the hollow bar onto the solid ends. This is where you will drill a hole to the depth of about 1-2mm (do not go any further)
2. Join the pieces back together and screw grub screws through the hollow bar into the holes that you drilled. **Make sure you do not over tighten the grub screws.** Refit the bar. You may kink the bar in the middle to give it some extra height to assist with water runoff.