

# TONNEAU COVER FITTING INSTRUCTION

## Proton Jumbuck Dual Cab

2003 – 2011

Part Number: ATB01138

### 1. TONNEAU COVER FITTING

**NOTE:** Read entire instructions prior to start.

#### 1.1 BASIC TOOL REQUIRED

Drill, 4mm Drill Bit, Tape Measure, Rivet Gun, Marking Pencil / Pen, Clear Silicone / Silicone Gun

#### 1.2 CONTENTS

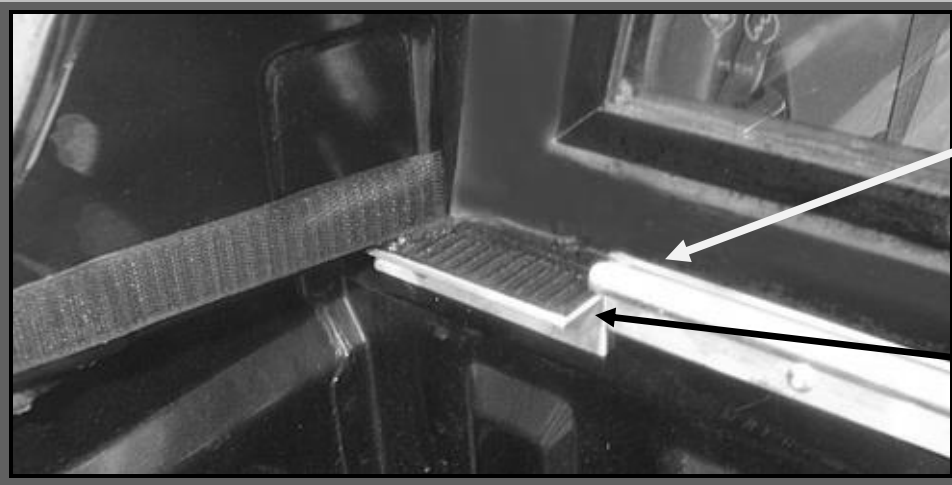
1 x Tonneau Cover	3 x Aluminum Rope Track
2 x Bar Brackets	28 x Rivets
1 x Tonneau Support Bar	14 x Rope Buttons
2 x Alum sealing angles	4 x Pieces of Dowell

#### 1.3 TONNEAU COVER INSTALLATION PROCEDURE

**NOTE:** Remove swarf and apply Rust Inhibitor to all drilled holes prior to riveting.

1. Place aluminum sealing angle as shown in Figure 1, using two rivets per angle and seal either side with silicon.
2. Using two pieces of dowel, join the 3 aluminium rope tracks together. Place the other 2 pieces of dowel in the ends of the now joined rope track. Sit the dowel on top of the sealing angles.
3. Ensure the channel is above the lip's top edge, so the front bead of the tonneau can slide through from the side. See Figure 1. Using a 4mm drill bit, drill 6 holes 50mm from the end of each of the aluminium rope tracks into the front of tub.
4. Once all the holes have been drilled, remove the dowelling pieces. Squeeze silicon along the back of the rope tracks and pop rivet into place.
5. Mark a position 800mm from the inside edge of the front face of tub towards the rear and 5mm down from the top lip of the tub. Centrally locate the bar bracket over this position and drill and rivet bracket into place. See Figure 2. Repeat for other side of tub. Fit tonneau support bar to bar brackets.
6. Slide the front of the tonneau cover through the aluminum rope track section. You will need someone else to reach across and help pull the tonneau through the rope track. Position the self-adhesive Velcro strip on the tub as shown in Figure 1 so that it aligns with the Velcro strip sewn into the tonneau cover. Repeat for other side of tub. Note: Clean this area with soapy water or methylated spirits prior to adhering the strips to ensure the surface is free from any dirt, oil and grease.

7. To fit the rope buttons, start with the tailgate and line up vertically each button to each ring grip then measure 145mm down from the inside edge and drill and rivet each button. See Figure 3. For the side panels, follow the same procedure as with the tailgate, drill and rivet buttons alternating from one side to other side of the tub. The front rope button on each side should be 50mm forward from the ring grip so the ring is on an angle pointing forward.
8. Attach the tonneau cover to all rope buttons.



**Figure 1**

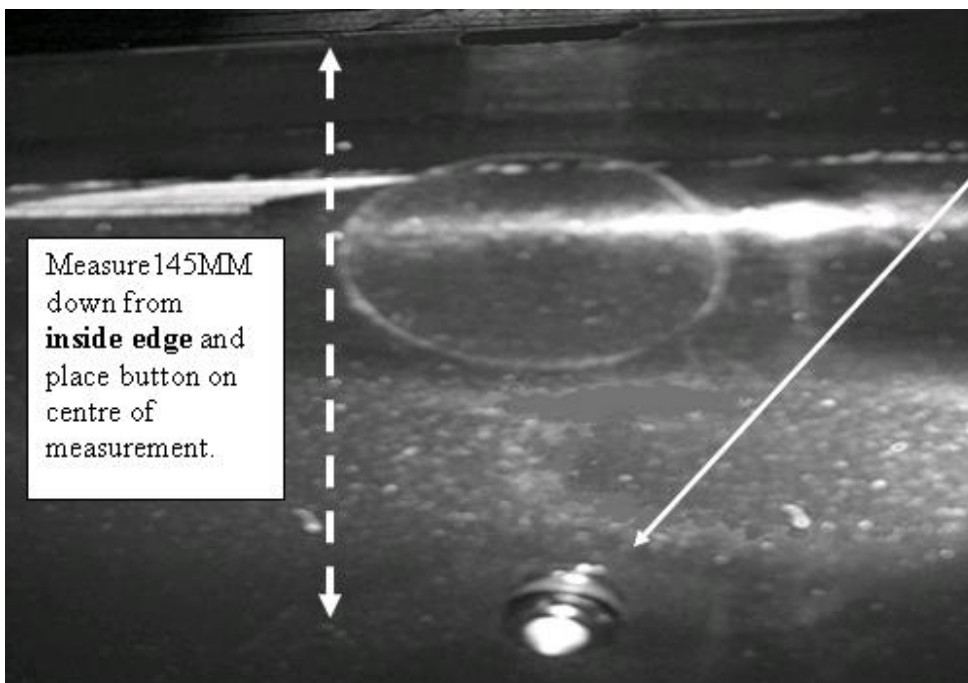
(Placement of aluminum rope track. Ensure channel is above the lip's top edge.)

(Placement of side sealing angles.)



**Figure 2**

Placement of Bar Brackets.



**Figure 3**

(Placement of Rope Button)

## 2. CARING FOR YOUR TONNEAU

Apply bee's wax or Dri-lube to stitching a few times a year, as this will maintain the tonneau's waterproofing ability and prevent the stitching from degrading. Use a mild detergent and soft scrubbing brush to clean tonneau.

Never drive without tonneau support bars in place as flapping can cause a delaminating effect on the material.

"Tonneau is not designed to be used as a load restraint"

## 3. MULTI-FIT SUPPORT BAR

The Aussie Tonneau Multi - Fit Support Bar is designed to fit almost all Utes on the Market, from Subaru Brumbys to Cab Chassis aluminium trays.

### 3.1 BASIC TOOL REQUIRED

Drill, 4mm drill bit

### 3.2 MULTI SUPPORT BAR CONTENTS

- 1 x hollow bar centrepiece
- 2 x grub screws
- 2 x solid bar end piece

### 3.3 FITTING MULTI SUPPORT BAR

1. Insert solid bar pieces into either end of hollow tube. Adjust bar so it fits between bar bracket holders with the holes facing to the ground (so the grub screws don't rub against the tonneau), as shown above and then with a white pencil make a mark through the small holes of the hollow bar onto the solid ends. This is where you will drill a hole to the depth of about 1-2mm (do not go any further)
2. Join the pieces back together and screw grub screws through the hollow bar into the holes that you drilled. Make sure you do not over tighten the grub screws. Refit the bar. You may kink the bar in the middle to give it some extra height to assist with water runoff.