

# TONNEAU INSTALLATION INSTRUCTIONS

Toyota Hilux Dual Cab  
April 2005 – September 2015  
Part number: ATB01124

## BASIC TOOL REQUIRE

- Rivet gun, Drill, 4.5mm Drill Bit, Measuring Tape, Silicon Sealant, Anti-Corrosive Primer, Marking Pencil

## CONTENTS

- |                           |                     |
|---------------------------|---------------------|
| - 1 x Tonneau Cover       | - 2 x Bar Brackets  |
| - 1 x Support Bar         | - 28 x Rivets       |
| - 3 x Aluminium Ropetrack | - 18 x Rope Buttons |
| - 1 x Fitting Instruction | - 4 x Dowels        |

## 1. INSTALLATION PROCEDURE

Note: To prevent corrosion apply an anti-corrosive primer to all holes drilled.

1. Using two pieces of dowel, join the 3 aluminium rope tracks together. Place the other 2 pieces of dowel in the ends of the now joined rope track.
2. Rest the aluminium rope track on the side rails as Shown in Diagram A, and push forward to the vertical face of the tub.
3. Using a 4.5 mm drill bit, drill 6 holes 50mm from the end of each of the aluminium rope tracks into the front of tub.
4. Once all the holes have been drilled, remove the dowelling pieces. Squeeze silicon sealant along the back of the rope tracks and pop rivet into place.
5. To fit the bar brackets measure 758mm back from the inside front edge at the top of the tub and place them as shown in diagram A. Drill and pop rivet using two large rivets for each bar bracket. Install the tonneau support bar according to the supplied instructions.
6. To fit round body hooks measure 120mm down from the top edge and line up each hook individually to each bunji loop starting with the two either side of the tailgate handle and working your way around to the front, drill and rivet buttons alternating from side to side.

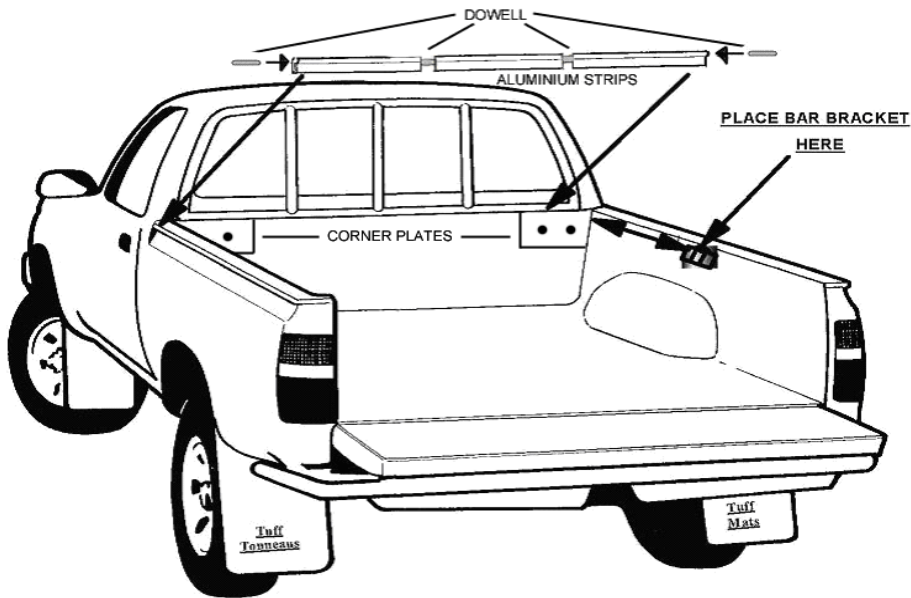


Diagram A

Round body hooks are  
120mm down  
from top edge

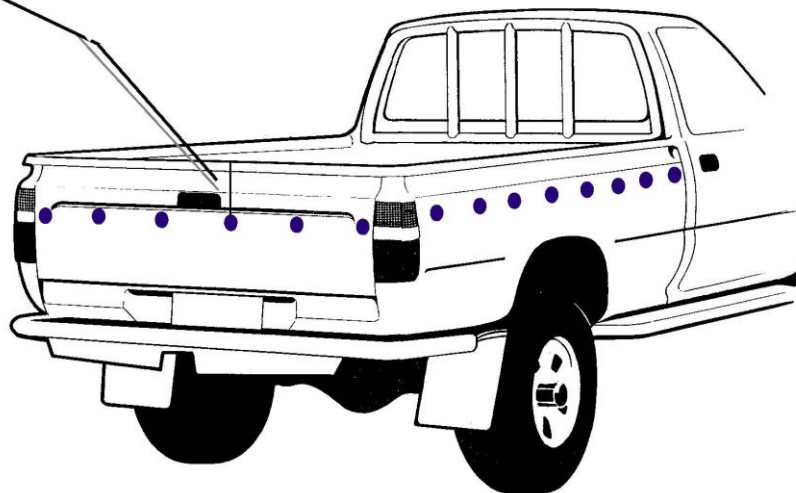


Diagram B

## 2. CARING FOR YOUR TONNEAU

- Apply bee's wax or Dri-lube to stitching a few times a year, as this will maintain the tonneau's waterproofing ability and prevent the stitching from degrading. Use a mild detergent and soft scrubbing brush to clean tonneau.
- **Never drive without tonneau support bars in place as flapping can cause a delaminating effect on the material.**

"Tonneau is not designed to be used as a load restraint"

### 3. MULTI-FIT SUPPORT BAR

The Aussie Tonneau Multi - Fit Support Bar is designed to fit almost all Utes on the Market, from Subaru Brumbys to Cab Chassis aluminium trays.

#### 3.1 BASIC TOOL REQUIRED

- Drill, 4mm drill bit

#### 3.2 MULTI-FIT SUPPORT BAR CONTENTS

- 1 x hollow bar centrepiece
- 2 x grub screws
- 2 x solid bar end piece

#### 3.3 FITTING MULTI-FIT BAR

1. Insert solid bar pieces into either end of hollow tube. Adjust bar so it fits between bar bracket holders with the holes facing to the ground (so the grub screws don't rub against the tonneau), as shown above and then with a white pencil make a mark through the small holes of the hollow bar onto the solid ends. This is where you will drill a hole to the depth of about 1-2mm (do not go any further)
2. Join the pieces back together and screw grub screws through the hollow bar into the holes that you drilled. **Make sure you do not over tighten the grub screws.** Refit the bar. You may kink the bar in the middle to give it some extra height to assist with water runoff.