

# TONNEAU COVER INSTALLATION INSTRUCTIONS

## TOYOTA HILUX SR5 DUAL CAB WITHOUT SPORT BARAND HEADBOARD

1989 – 1997

PART NO: ATB01121

### BASIC TOOLS REQUIRED

- Rivet gun, Drill, 4.0mm Drill bit, Measuring tape, Silicon sealant, Anti-corrosive primer.

### CONTENTS

1 x Tonneau Cover	2 x Bar Brackets
1 x Tonneau Support Bar	27 Rivets
3 x Aluminium Rope Track- 484mm long ea.	4 x Dowel
16 x Rope Buttons	

## 1. INSTALLATION PROCEDURE

**NOTE:** Read entire instructions prior to start.

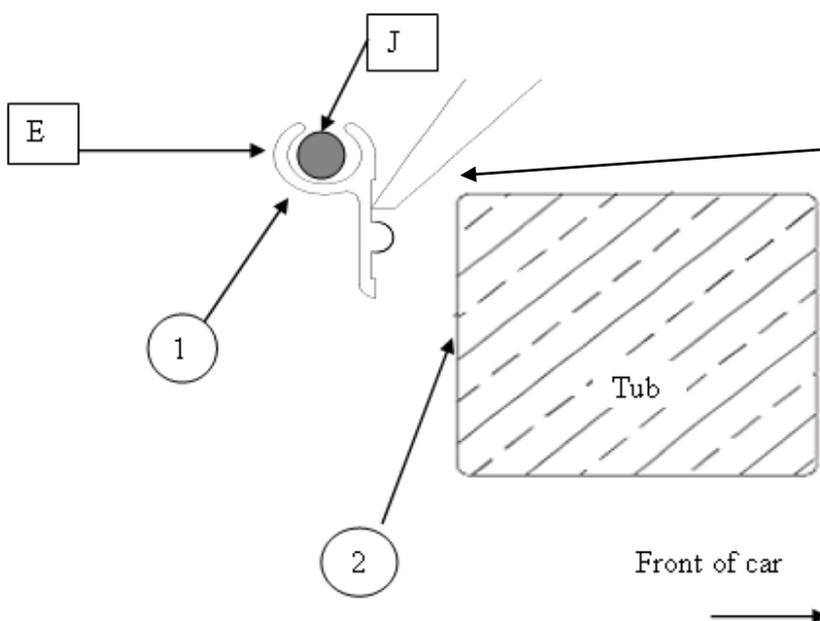
1. Using two pieces of dowel, join the 3 aluminum rope tracks together Place the other 2 pieces of dowel in the ends of the now joined rope track. Rest the aluminum rope track on the side rails, ensure the flat side of the rope track is the surface positioned against the tub face. **See Figure 1**
2. Drill 6 x 4mm holes through the rope track 50mm from the end of each of the aluminium rope track, into the front edge of the tub evenly spaced. Place a 4mm rivet in each hole as it is drilled. **DO NOT RIVET YET.** Once all holes have been drilled, remove the rivets, rope track and dowels.
3. Apply a bead of clear silicone along the centre of the front edge of the rope track (the side that contacts the tub).
4. Rivet the aluminium rope track into position & remove Dowel pieces (Taping out might be required).
5. With a pencil mark the inside edge on each side of the tub at 700mm from the inside front face of tub towards the rear on each side. Centrally locate the bar bracket over this position and align the top of the bar bracket 5mm down from the top edge of the tub and drill and rivet bracket into place. **See Figure 2** Repeat for other side of tub. Fit tonneau support bar to bar brackets.
6. Slide the front of the tonneau cover through the aluminium rope track section.

7. Ensure tonneau is centred. To fit the rope buttons to the tub, start with the tailgate, vertically line up each button to each bunji loop starting with the two either side of the tailgate handle. The height for the buttons on the tailgate is 115mm down from the **TOP EDGE of the tailgate**. Work from the centre out, alternating from side to side. Attach each bunji to the button as it is fitted.
  
8. To fit the rope buttons to the sides vertically line up each button to each bunji loop starting from the rear bunji loop, alternating from side to side working towards the front. The height for the side rope buttons are all measured down 115mm from the **TOP EDGE of the tub**. Attach each bunji to the button as it is fitted.

**NOTE:** All measurements are to be taken from the **TOP INSIDE EDGE** of the tub.

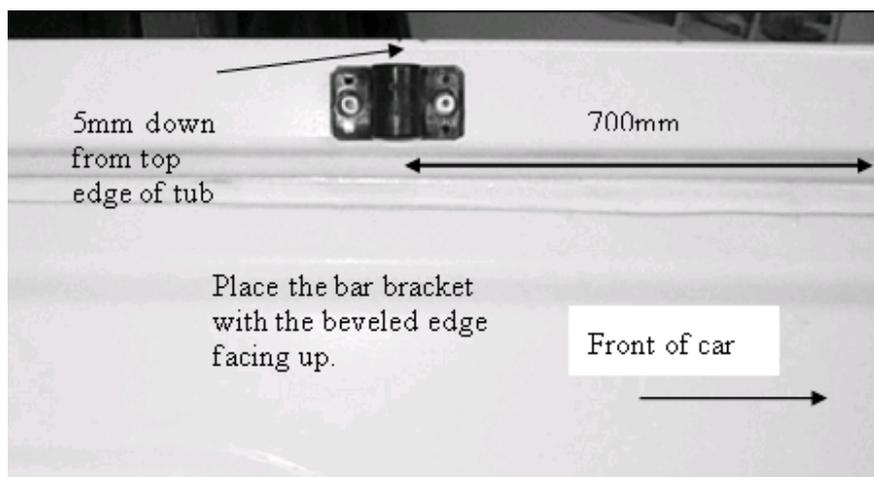
Insert a dowel [J] half way into each end of the rope track [E].

Ensuring the rounded section (1) of the rope track faces away the cabin, sit the rope track against the front (cabin end) inside vertical surface of the tub (2) & centralise the rope track.



**Figure 1**

Placement of aluminium rope track. Ensure channel is above the tub's top edge.



**Figure 2**

Placement of bar bracket.

## 2. CARING FOR YOUR TONNEAU

Apply bee's wax or Dri-lube to stitching a few times a year, as this will maintain the tonneau's waterproofing ability and prevent the stitching from degrading. Use a mild detergent and soft scrubbing brush to clean tonneau.

**Never drive without tonneau support bars in place as flapping can cause a delaminating effect on the material.**

"Tonneau is not designed to be used as a load restraint"

## 3. MULTI-FIT SUPPORT BAR

The Aussie Tonneau Multi - Fit Support Bar is designed to fit almost all Utes on the Market, from Suburu Brumbys to Cab Chassis aluminium trays.

### 2.1 BASIC TOOL REQUIRED

- Drill, 4mm drill bit

### 3.2 MULTI-FIT SUPPORT BAR CONTENTS

- 1 x hollow bar centrepiece
- 2 x grub screws
- 2 x solid bar end piece

### 2.3 FITTING MULTI-FIT BAR

1. Insert solid bar pieces into either end of hollow tube. Adjust bar so it fits between bar bracket holders with the holes facing to the ground (so the grub screws don't rub against the tonneau), as shown above and then with a white pencil make a mark through the small holes of the hollow bar onto the solid ends. This is where you will drill a hole to the depth of about 1-2mm (do not go any further)
2. Join the pieces back together and screw grub screws through the hollow bar into the holes that you drilled. **Make sure you do not over tighten the grub screws.** Refit the bar. You may kink the bar in the middle to give it some extra height to assist with water runoff.