

TONNEAU INSTALLATION INSTRUCTIONS

FORD RANGER XL SINGLE CAB

2007 – OCT 2011

PART NUMBER: ATB01017

BASIC TOOLS REQUIRED

- Rivet gun, Drill, 4.5mm Drill bit, Measuring tape, Silicon sealant, Anti-corrosive primer.

CONTENTS

| | |
|---------------------|----------------------------------|
| 1 x Tonneau cover | 3 x Aluminium rope track (484mm) |
| 4 x Bar Brackets | 2 x Tonneau support bar |
| 16 x Buttons | 32 x Rivets |
| 4 x Pieces of dowel | |

(Some parts in the fitting kit may not be required. All fitting kits are weighed to ensure accurate quantities.)

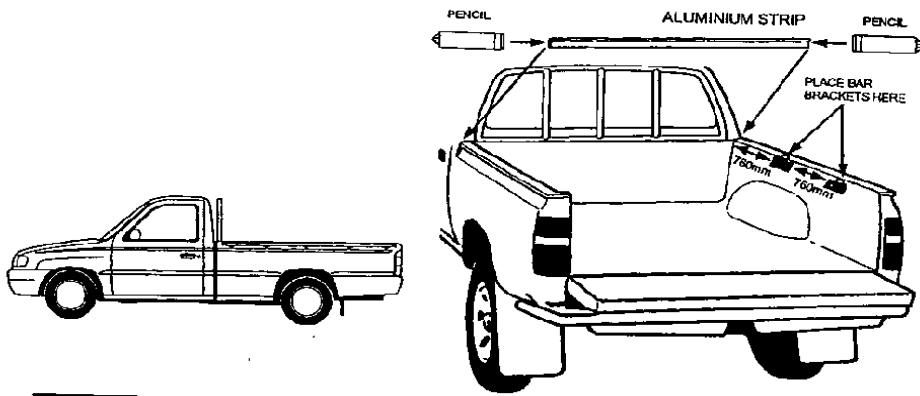
1. INSTALLATION PROCEDURE

Note: To prevent corrosion apply an anti-corrosive primer to all holes drilled

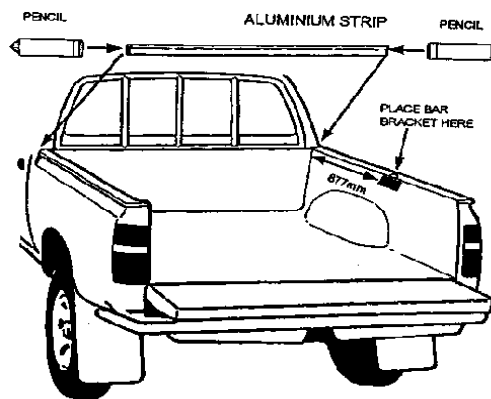
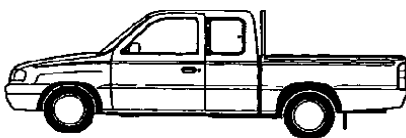
Fitting measurements may vary if vehicle has a tub liner.

1. Using two pieces of dowel, join the 3 aluminium rope tracks together. Place the other 2 pieces of dowel in the ends of the now joined rope track.
2. Rest the aluminium rope track on the side rails as Shown in Diagram A, and push forward to the vertical face of the tub.
3. Using a 4.5 mm drill bit, drill 6 holes 50mm from the end of each of the aluminium rope tracks into the front of tub.
4. Once all the holes have been drilled, remove the dowelling pieces. Squeeze silicon sealant along the back of the rope tracks and pop rivet into place.
5. To fit the 2 pairs of bar brackets, measure 760mm from the inside edge at the front of the tub and place the first pair as shown in diagram A. (5mm down from top edge of tub) Drill and rivet using 4 rivets. For the rear bar, repeat the process by measuring a further 760 mm along from first set of bar brackets, as shown in diagram A. Drill and rivet the second pair, using 4 rivets.
6. Install both support bars.
7. To fit the round buttons (body hooks) to the tub, line up each bunji (loop) individually. Tailgate: Line up each hook individually to each bunji (loop). Drill and rivet round body hooks 395mm up from the bottom edge of the tailgate. Side panels: Line up each hook individually to each bunji (loop), alternating from side to side. The first bunji at the side rear of car is 120mm down from the top **inside** edge of vehicle in line with the rear tie down bolt. Drill and rivet round body hook alternating from side to side. The remaining buttons are 140mm down from the top **inside** edge of vehicle.

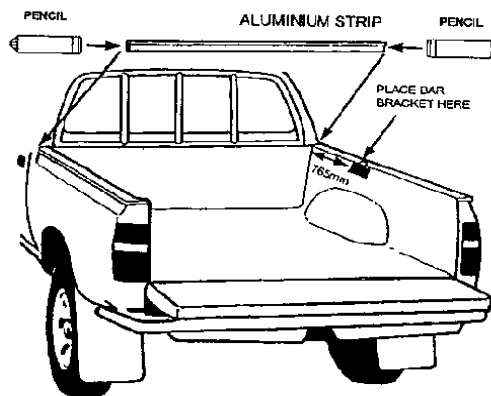
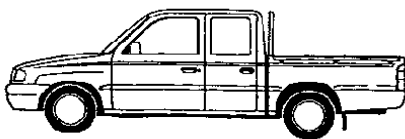
Diagram A



CAB PLUS



DUAL CAB



All dimensions in millimetres

2. CARING FOR YOUR TONNEAU

Apply bee's wax or Dri-lube to the stitching a few times a year, as this will maintain the tonneau's waterproofing ability and prevent the stitching from degrading. Use a mild detergent and soft scrubbing brush to clean tonneau.

Never drive without tonneau support bars in place as the flapping can cause a delaminating effect on the material.

"Tonneau is not designed to be used as a load restraint"

3. MULTI-FIT SUPPORT BAR

The Aussie Tonneau Multi - Fit Support Bar is designed to fit almost all Utes on the Market, from Subaru Brumbys to Cab Chassis aluminium trays.

3.1 BASIC TOOL REQUIRED

- Drill, 4mm drill bit

3.2 MULTI-FIT SUPPORT BAR CONTENTS

- 1 x hollow bar centrepiece
- 2 x grub screws
- 2 x solid bar end piece

3.2 FITTING MULTI-FIT SUPPORT BAR

1. Insert solid bar pieces into either end of hollow tube. Adjust bar so it fits between bar bracket holders with the holes facing to the ground (so the grub screws don't rub against the tonneau), as shown above and then with a white pencil make a mark through the small holes of the hollow bar onto the solid ends. This is where you will drill a hole to the depth of about 1-2mm (do not go any further)
2. Join the pieces back together and screw grub screws through the hollow bar into the holes that you drilled. **Make sure you do not over tighten the grub screws.** Refit the bar. You may kink the bar in the middle to give it some extra height to assist with water runoff.