

TONNEAU COVER FITTING INSTRUCTION

FORD RANGER XL DUAL CAB

WITHOUT SPORT BAR

2007 – Oct 2011

Part No: ATB01015

BASIC TOOLS REQUIRED

Drill, 4mm & 10mm Drill Bits, Rivet Gun, 6mm Hex Key and Marking Pencil/ Pen

CONTENTS

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|-----------------------------------|---------------------|
| ❖ 1 x Tonneau Cover | ❖ 2 x Bar Brackets |
| ❖ 1 x Tonneau Support Bars | ❖ 26 x Rivets |
| ❖ 3 x Aluminium Ropetrack (484mm) | ❖ 14 x Rope Buttons |
| | ❖ 4 x Dowel |

1. INSTALLATION PROCEDURE

NOTE Read entire instructions prior to start.

- STEP 1** Using two pieces of dowel, join the 3 aluminum rope tracks together. Place the other 2 pieces of dowel in the ends of the now joined rope track.
- STEP 2** Rest the aluminum rope track on the side rails, and push forward to the vertical face of the tub. Figure 1
- STEP 3** Using a 4 mm drill bit, drill 6 holes 50mm from the end of each of the aluminum rope tracks into the front of tub.
- STEP 4** Once all the holes have been drilled, remove the dowelling pieces. Squeeze silicon sealant along the back of the rope tracks and pop rivet into place.
- STEP 5** Slide the front of the tonneau cover through the aluminium rope track section
- STEP 6** To fit the bar brackets, measure 765mm back from the inside front edge at the top of the tub and place them as shown in Figure 2. (5mm down from top edge of tub) Drill and rivet using two large rivets for each Bar Bracket. Install the support bar according to the supplied instructions.
- STEP 7** To fit the round buttons (body hooks) to the tub, drape tonneau cover support bar & tub, using the seam on both the tailgate and the side panels as a line of reference.
Tailgate: Using the lower edge of the seam as the reference line; line up each hook individually to each bunji (loop) and drill and rivet the round buttons in line 395mm up from the bottom edge of the Tailgate.

Side panels: Line up each hook individually to each bunji (loop), alternating from side to side. The first bunji at the side rear of car is 120mm down from the top **inside** edge in line with the rear tiedown bolt. Drill and rivet round body hooks, alternating from side to side. The remaining buttons are 140mm down from the top **inside** edge.

Insert a dowel [J] half way into each end of the rope track [E].

Ensuring the rounded section (1) of the rope track faces away the cabin, sit the rope track against the front (cabin end) inside vertical surface of the tub (2) & centralize the rope track.

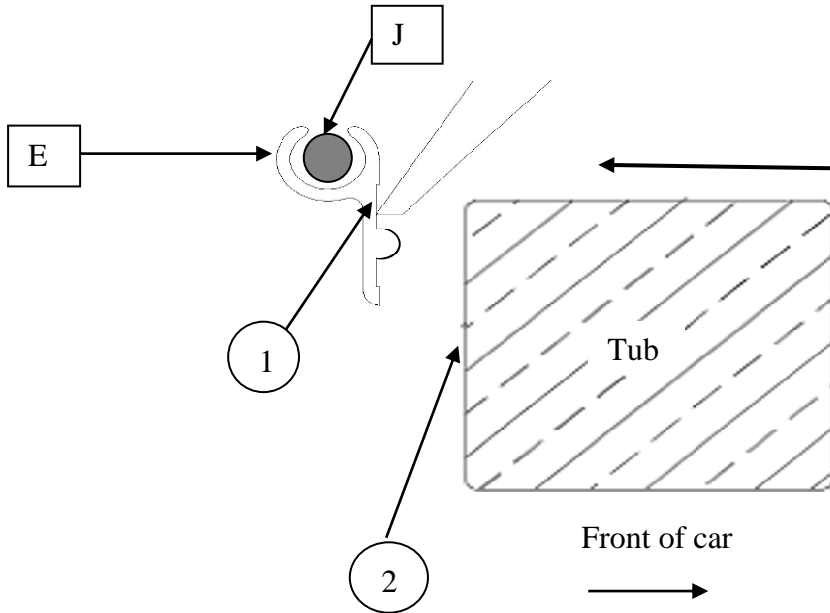


Figure 1

Placement of aluminum rope track. Ensure channel is above the tub's top edge.

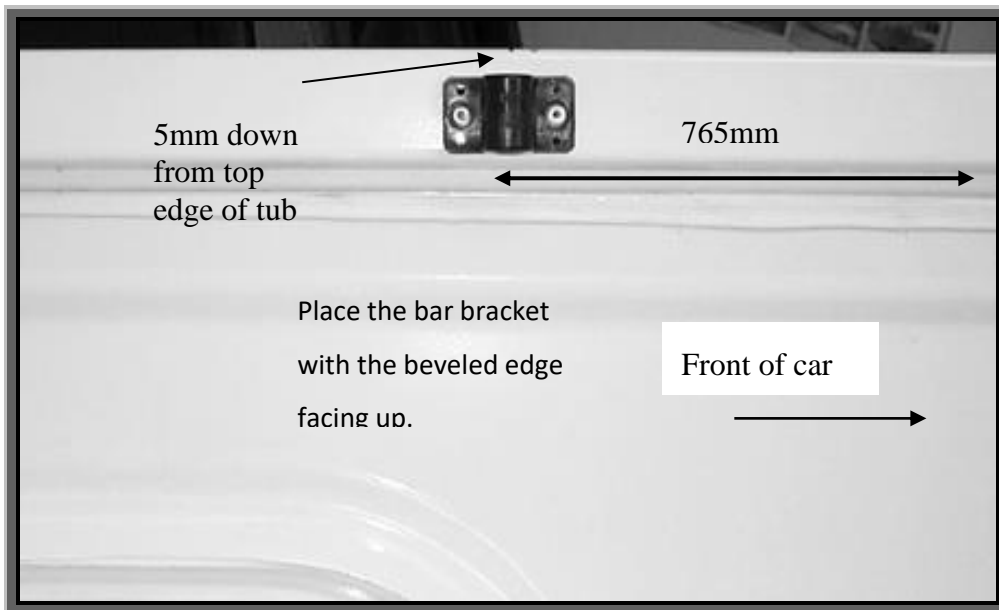


Figure 2

Placement of bar bracket.

2. MULTI-FIT SUPPORT BAR

The Aussie Tonneau Multi - Fit Support Bar is designed to fit almost all Utes on the Market, from Suburu Brumbys to Cab Chassis aluminium trays.

2.1 BASIC TOOL REQUIRED

- Drill, 4mm drill bit

2.2 MULTI-FIT SUPPORT BAR CONTENTS

- 1 x hollow bar centrepiece
- 2 x grub screws
- 2 x solid bar end piece

2.3 FITTING MULTI-FIT BAR

1. Insert solid bar pieces into either end of hollow tube. Adjust bar so it fits between bar bracket holders with the holes facing to the ground (so the grub screws don't rub against the tonneau), as shown above and then with a white pencil make a mark through the small holes of the hollow bar onto the solid ends. This is where you will drill a hole to the depth of about 1-2mm (do not go any further)
2. Join the pieces back together and screw grub screws through the hollow bar into the holes that you drilled. **Make sure you do not over tighten the grub screws.** Refit the bar. You may kink the bar in the middle to give it some extra height to assist with water runoff.